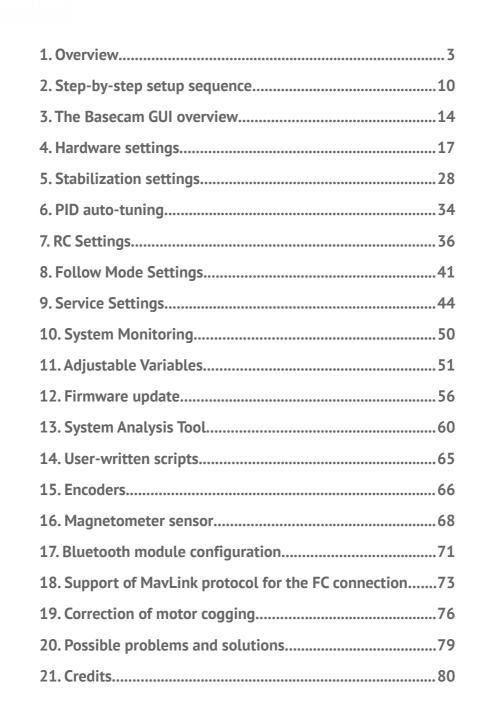


# SimpleBGC 32bit 3-Axis Software User Manual

Board v. 3.x Firmware v. 2.63+ GUI v. 2.63+

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# 1. Overview

This manual provides directions on how to connect, adjust and calibrate the SimpleBGC 32bit 3-Axis controller board by Basecam Electronics. To begin using the board the following are the components that are necessary to assemble:

- The controller board and additionally either one or two IMU units.
- A USB connection to the board or an optional Bluetooth converter (a standard TTL interface Bluetooth module readily available in the market).
- A computer to make and write settings to the controller via Basecam's software.
- And the Basecam software which runs on Windows, MacOS and Linux. The software is downloaded from the Basecam website. Note that the GUI software version should match (or be greater than) the firmware version deployed on the board.

Also needed ultimately is a gimbal with 1, 2 or 3 brushless direct-driven motors, that is well balanced in each dimension about its center point. The objective for gimbal design is that the center of effort be a fixed unmoving point- irrespective of the position of the gimbals arms and that the camera (the stabilized device) be mass-centered at that point. Gimbal construction should be very stiff – the only motion that is acceptable, is a rotation of motor's shaft. Flexible arms or shaft bearing end play may seriously impact the quality of stabilization.

Additional optional components such as switches, joystick operation and interfaces to remote control devices (PWM, Sum PPM, or S.Bus from a standard RC receiver) are described in detail farther on.

SimpleBGC32 actively compensates for undesirable movement in the stabilized portion of the gimbal (which mounts a camera or other device) that requires precise positioning irrespective of movement in the surrounding frame of reference. Stabilizing is accomplished by driving gimbal motors in response to reception of a signal from the gyroscopic sensor(s). The primary gyroscopic sensor is mounted on the camera to register precisely any rotation (to be compensated). Either one or two sensors can be used - a Primary IMU (sensor) which is attached to the camera and optionally a Frame IMU (sensor) which is attached to the camera and optionally a Frame IMU (sensor) which is used by the controller board simultaneously for more precise system stabilization. To improve system performance, optional rotary position sensor (encoder) may be installed on each motor. More info about advantages and requirements of using encoders, you can find on the page <a href="http://www.basecamelectronics.com/encoders/">http://www.basecamelectronics.com/encoders/</a>

SimpleBGC32 implements a simple Serial API protocol, that allows any external device to communicate with the gimbal controller and introduce a great possibility to apply stabilization solutions in many areas. Serial API specification and examples can be found at the page <a href="http://www.basecamelectronics.com/serialapi/">http://www.basecamelectronics.com/serialapi/</a>

## Introduction

The system controller board and software are designed and licensed by Basecam Electronics. You can purchase our controller directly from us at our web store (<u>http://www.basecamelectronics.ru/store/</u>) or you may purchase one manufactured under contract by one of our partners. The list of our official partners is available on our web site <u>http://www.basecamelectronics.ru/wheretobuy/</u>. Different manufacturers may alter the controller slightly (for example, by adding an integrated Bluetooth component or by changing its size etc.). In either case note the board version and relevant data published on the corresponding manufacturer's web site.

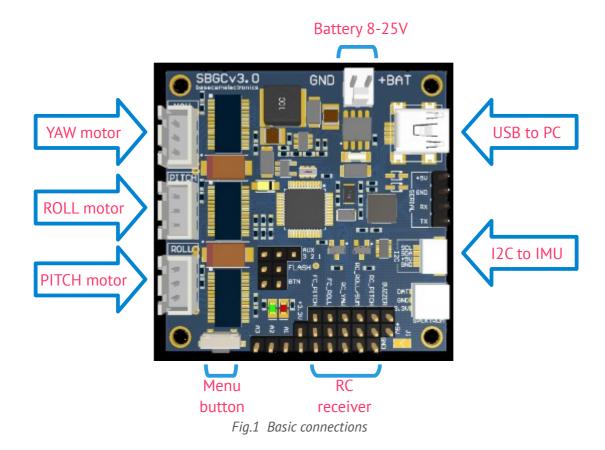
Some of our partners make just the boards available and others make finished gimbal products with preinstalled controllers (<u>http://www.basecamelectronics.com/readytouse/</u>). Gimbals are also available (both with and without motors) but without electronic stabilization system. In these case you will need to purchase a controller (from us as noted above or from one of our partners providing just the boards) and install it yourself. If you decide to assemble a stabilization system yourself, please visit our forum where you can find the necessary information (<u>http://forum.basecamelectronics.com</u>).

We describe in this manual both the controller board itself as well as the multi-platform (software) application for its adjustment. We call the software application (the) Basecam GUI. As noted it may be downloaded from our website and also as noted above it is necessary to get the version of it that is associated with the firmware version that is installed on the board (the versions should match).

The Basecam GUI software uses the Java runtime environment and a virtual COM port to aid in portability to other systems. Depending on the platform you may need to issue some commands to enable the port, and (on some platforms) it may be necessary to install a serial driver. Once running and connected the GUI looks and runs the same on all platforms. Note that when Bluetooth is employed as the serial bridge (rather than plugging the board into a computer with a USB cable) that it may be necessary to configure the bluetooth device. It may be done from an external software, or using our GUI ("Board" – "Configure bluetooth" utility). See below for more details.

# **Basic connections**

The connection scheme for the basic controller board is shown in figure 1:



- 1. The **USB port** is used to connect the SimpleBGC 32bit stabilization board to PC.
- 2. Gyroscopic **sensor(s)** (IMU's) are connected to I2C slot. When there is a second IMU their outputs are combined with an Y-cable and in either case a single connection is made to the port as shown.
- Each motor is connected to the corresponding motor output If any output is not used, disable it in the GUI. Motors are configured in the "Hardware" tab.
   NOTE: It is advisable to pull each motor cable through (and make at least one loop around) a ferrite ring to avoid high frequency interference from affecting the IMU sensors and other electronic devices (both on and connected to the board).
- 4. The controller board is equipped with a power cable for **connection to a battery.** Observe polarity at all times, do not make an incorrect connection! Even a brief (instantaneous) incorrect connection may damage (or destroy) the board.

When handling batteries, never cross terminals, even momentarily. Particularly when handling lithium batteries, accidentally locking terminals may very definitely cause a fire or explosion! Use great care particularly when cutting and soldering battery leads to prevent any contact of opposite poles in a closed circuit.

**NOTE:** Maximum allowed battery voltage is defined for each controller individually in its specifications. If you use a lithium-polymer battery (LiPo), and it's marked 3S, that stands for the quantity of (standard 3.6v nominal) cells in a given battery. The maximum voltage of a cell is 4.2V when fully charged. It means that a fully charged 3S LiPo is equal to 12.6V and 5S LiPo is equal to 21V. Observe all warning indications regarding safe handling of lithium

polymer batteries. Remember that LiPoly batteries use only chargers specifically designed for this chemistry. Never connect a LiPoly battery to a charger not intended for this battery chemistry.

A detailed description of a controller connection within a complete stabilization system can be found in the <u>detailed connection scheme</u>.

# **GUI** installation

First you need to download the latest version of the GUI application from our web site (<u>http://www.basecamelectronics.com/downloads/32bit/</u>). Unpack it in any folder. To start the application you need to have the Java Runtime Environment (managed by Oracle Inc) installed in your system. To obtain the product for your system see <u>http://www.java.com</u>. For each of the systems, in the unpack directory:

To run the Basecam GUI for Windows:

run SimpleBGC\_GUI.exe

To run the Basecam GUI for MAC OS:

• run SimpleBGC\_GUI.jar

**ATTENTION:** The Basecam GUI uses a virtual COM port. To get that to work (on MacOS) a lock file will need to be created (it uses the lock file to control flow back and forth through the virtual COM port). Due to security constraints, you need to create the lock file yourself. Start terminal (Terminal is an application in the Utilities directory).

Into terminal- type- with great care if you are less experienced:

Make folder "/var/lock" by command:

1. sudo mkdir /var/lock

Change permissions by command:

2. sudo chmod 777 /var/lock

Either allow your system to run non-signed applications by setting this in: System Preferences > Security & Privacy > General > Allow Applications downloaded from: Anywhere Or you can allow just this one app to run by answering Open when prompted by the system dialog. In this case, as in the other navigate to the unpack directory and

3. double click (to run) SimpleBGC\_GUI.jar

To run the Basecam GUI for **LINUX**:

• run run.sh

#### Running GUI on high-DPI displays

There is a know bug in the Java Runtime Environment (JRE) that ignores option to allow to scale application's views for high-DPI display resolution. Possible workaround: this option worked in the 1\_6 (6u43) JRE version. You can install old JRE from Oracle's archive:

http://www.oracle.com/technetwork/java/javase/downloads/java-archive-downloads-javase6-419409.html#jre-6u43-oth-JPR (registration is required) or other places over Internet, and start SimpleBGC application by providing direct

link to the installed JRE. For example, if JRE is installed in the folder "C:\Program Files\Java\jre6\_6u43", a startup script may be named "run\_java\_1\_6.bat" and contain the following command: "C:\Program Files\Java\jre6\_6u43\bin\javaw" -Djava.library.path=./lib -Dsun.java2d.dpiaware=false -jar SimpleBGC\_GUI.jar We hope that Java release 1.9 will fix this issue.

## **Connection to computer**

The controller has either a Mini- or Micro-USB (depending on the version). To connect the board to the computer you will need to install a driver to first establish a connection. If the driver is not installed automatically, you can download it — for all operating systems - follow the link: <a href="http://www.silabs.com/products/mcu/pages/usbtouartbridgevcpdrivers.aspx">http://www.silabs.com/products/mcu/pages/usbtouartbridgevcpdrivers.aspx</a>

**NOTE:** For the "Tiny Rev. A" version the driver for Windows can be downloaded here <u>http://www.st.com/web/en/catalog/tools/PF257938</u>. This is latest official driver from ST company. But it was reported, that it does not work under Windows 8. In this case, try previous version, that should work: <u>http://www.basecamelectronics.com/files/drivers/VCP\_Setup.zip</u>. Normally, new COM port should appear in the Device Manager, under "COM and LPT Ports". If it's not true and new device is located under "Universal serial Bus devices" as "Unknown device", you need to upgrade driver manually, selecting "STMicroelectronics Virtual COM port" driver.

**WARNING**: the version 6.7.4 of the CP210x driver may work improperly with the older versions of GUI (all versions prior to 2.63b0), causing a big delays in serial communication. You can downgrade to previous version of a driver (can be downloaded by the link <u>https://www.basecamelectronics.com/files/drivers/CP210x\_Windows\_Drivers\_6\_7\_2.zip</u>), or update GUI to the latest version where this problem is solved.

After you have installed the driver and connected the controller with USB you will see a new virtual COM port in the GUI in the Connection dropbox. Its name should appear upon connection.

You can connect the controller to a computer and supply power from a battery simultaneously. Again be careful and **observe polarity of battery terminals** because when a USB connection is established, the in-built reverse polarity protection is off (some versions are not equipped with such protection).

#### Wireless connection

To connect controller to the GUI, you can also use a wireless connection through a Bluetooth-to-Serial converter on the board side and USB-Bluetooth adapter from the PC side (your PC may of course have built in Bluetooth). On the board side working converters are, for example: HC-05, HC-06, Sparkfun BlueSMiRF and other Bluetooth 2.1-compatible modules (BLE modules like HM-10, HM-11 are not supported!). The converter should have at least 4 outputs: Gnd, +5V, Rx, Tx and it attaches to the controller at the corresponding slot (located near the USB port) marked with UART (or Serial). Regardless of the boards labeling the board's pins are TTL logic- not RS232.

Bluetooth module connection is shown in the Appendix B.

**NOTE:** Bluetooth module should be set for **baud=115200** and **parity=None** or **Even**. Under **None** the board can be connected to the GUI with parity set to either. However to update the board firmware through the Bluetooth connection parity on the device must be set to **Even**. Working with different baud rates is possible (just change parameter Hardware->Serial Port Speed to match module's baud rate) but some operations like realtime data monitoring, will be slowed down, so better to configure bluetooth module. To change Bluetooth module settings, see its manual. Starting from firmware version 2.55, there is a tool under "Board"  $\rightarrow$  "Configure bluetooth..." that can configure most popular bluetooth adapters (see <u>Bluetooth module configuration</u>).

#### Serial-over-Network (UDP) and TCP/IP connection options

These types of connection allows to configure SimpleBGC controller remotely, when it is physically connected by UART to another device, that can communicate with the GUI over network (Wi-Fi, Ethernet, Internet).

- UDP: Before connecting, you have to configure local port where GUI listens for incoming UDP messages, and remote host and port to send outgoing messages (optional). You can do it in the "File → Settings.." menu. If remote port and host is not specified, it will be obtained from the first incoming UPD message.
- TCP/IP: Use this type of connection to work with the WiFi-to-UART transparent bridge. In the settings you have to configure remote host and port. This information comes in a specification of particular device. For the "Basecam WiFi UART adapter", host is 192.168.4.1 and port is 23. Note that first you have to connect to WiFi spot manually using a wireless network manager of your PC.

# **Running the application**

- 1. Attach USB cable (or, if connection over Bluetooth, pair the devices. Default password is 1234 or 0000, generally).
- 2. Run GUI, select COM port from the list in the left corner dropbox of the main window and press **Connect**.
- 3. When the connection to the board is established all profiles will be read and downloaded and the GUI will display the current profile settings. You can read the board settings again any time by pressing the **READ** button.
- 4. **Make sure to have installed the latest version of firmware**. To check: open "Upgrade" tab and press "Check update". Update if a new version is available. Note that after updating the firmware you will need to re-download the corresponding version of the GUI and revisit this connection scenario. See section "<u>Firmware Update</u>" for more detailed information.
- 5. After you have finished editing parameters, press **WRITE** to save them to the persistent memory of the controller (EEPROM). Only the currently selected profile will be saved.
- 6. In order to erase the settings of ALL profiles, general settings and calibration data, go to menu **"Board" "Erase EEPROM"**.
- 7. To switch over to the settings of another profile, choose the desired profile from the drop-down list labeled "Profile" (you can find it in the upper right corner of application's window). It is not required to read the parameters by pressing **READ**. You can save different settings in 5 different profiles. Profiles can be switched over through the GUI, by RC command, or by operating the menu button on the board. Note that some settings are shared among all profiles. These settings concern hardware component configuration in particular, as well as sensor orientation and configuration, and some others. Once you press **WRITE** button, currently edited profile will be written and becomes active in the board.
- 8. You can assign random names to profiles. They will be saved on the board and will remain unchanged when you connect to the GUI from a different computer.
- 9. When finished tuning, you can back-up your configuration several ways:
  - **Saving profile to a file:** all parameters that are visible in the GUI (including hidden extended views), will be saved. But most of calibrations and scripts that are not loaded from the board on connection, do not go there.

- **Saving EEPROM backup to a file:** it contains all profiles and all calibrations, scripts and so on the most complete configuration of the system.
- **Saving EEPROM backup to a cloud:** The same as saving EEPROM backup to a file, but you can access it over Internet. Also some market-available gimbals may have password-protected factory backup, that is impossible to overwrite and corrupt by the user.

# 2. Step-by-step setup sequence

#### 1. Adjusting the mechanics

Mount the camera on the gimbal's tray and balance the gimbal in all three axes. Stabilization quality strongly depends on balance quality. To check your balance, take the (turned off) gimbal in your hands. Make fast motions along all axes's - try to catch any resonance point by swinging the gimbal back and forth. If it is hard to do - gimbal is balanced correctly.

**NOTE:** Good balance and low friction allows reduced power levels and still keeps good quality of stabilization.

If you rewound motors by yourself, it's recommended to check electrical resistance and connectivity of your work! With motors removed from gimbal, connect them to controller and set parameters P=0, I=0.1, D=0 for each axis and set enough POWER. Connect main power supply. Motors should spin smoothly, while rolling the sensor. A little jitter is normal due to magnetic force between rotor and stator ("cogging" effect).

Pay great attention to sensor installation. Its axes must be aligned in parallel with the motors axes. Pay a great attention to mechanical links: they must be rigid and backlash-free! Otherwise it may cause unstable work in real conditions (frame vibrations, wind, etc), make system sensitive to impacts like steps.

#### 2. Calibrating the sensor

Make sure IMU sensor is connected and recognized by the system: arrows on the gauge panel reflects a rotation of a sensor.

Configure sensor orientation by setting **Axis TOP** and **Axis RIGHT** parameters. The fastest way is to use the auto-detection utility: press **AUTO** button and follow the instructions (at first step, level sensor, then tilt it on the right side). More details you can find in the <u>Main IMU sensor</u> section.

#### **Calibrating Gyroscope**

The Gyro sensor is calibrated every time you turn the controller on, and it takes about 4 seconds to complete. Try to immobilize the camera sensor as hard as you can in first seconds after powering on while signal LED is blinking. After powering on you have 1 seconds to freeze the gimbal before calibration starts.

If you activated option "Skip gyro calibration at startup" then the gyro is not calibrated each time and the controller begins operating immediately after powering up. Be careful and recalibrate the gyro manually if you notice anything wrong with IMU angles.

#### **Calibrating Accelerometer**

You must perform ACC calibration only once, but it's recommended to recalibrate it from time to time or when the temperature significantly changes. Alternatively you can make a temperature calibration through a full range of possible working temperatures (see <u>Temperature Sensor Calibrating</u>).

**IMPORTANT:** Before processing any kind of calibration, you need to reset old values by pressing "RESET" button in the "IMU Calibration helper" window!

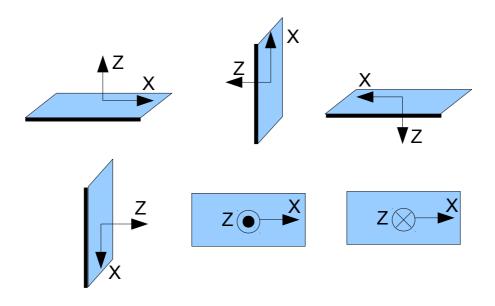
- **Simple calibration mode:** set the sensor horizontally, and press **CALIBRATE.ACC** button in the GUI (or the menu button, if it's assigned to "Calibrate ACC" action). The LED will blink for 2 seconds. Be sure not to allow the sensor to move during calibration.
- Advanced mode (recommended): to begin perform calibration in simple mode as above. Then turn

sensor in order such that each side of the sensor looks up (6 positions at all, including base one). To do this fix the sensor in each position, then press **CALIB.ACC** button in the GUI, and wait about 2-3 seconds (until the LED is stops flashing). *You do not have to press the WRITE button at each step, calibration data is written automatically (the data is written when the LED stops flashing for each orientation performed).* 

To calibrate second sensor placed on the frame (if present), select it by the toggle buttons "Camera IMU/Frame IMU". All raw sensor data, IMU angles and all calibration commands now relates to selected sensor.

To simplify the 6-point calibration, use the "IMU Calibration helper" tool. It will show a currently selected position and positions that are already calibrated.

**NOTE:** Precise accelerometer and gyro calibration is a very important for horizon holding during dynamic flying or YAW rotation. it's advised to use a temperature compensation to keep precise operation in a wide range of environmental temperatures (see <u>Temperature Sensor Calibrating</u>).



# 3. Setting up basic parameters

- For 1- or 2-axis system, disable unused motor outputs in the "Hardware" tab "Motor outputs" group. It is important to tell system how many active motors are connected, to select proper stabilization algorithm.
- Set **POWER** according to the motor configuration (see recommendations below)
- Connect the main power supply. Motors should start to spin and if all is okay at this moment will stabilize camera. If motors spin randomly – check that sensor orientation is correct and motor outputs are assigned to proper motors.
- Auto-detect number of poles and motors direction in the "Hardware" "Motor configuration" "AUTO". Do not proceed to next step until proper direction is detected! It is normal if number of poles is detected with small error – in such case enter the correct value manually.

2.

- Set parameters "Stabilization settings" 'Gain multiplier' to 1.0, 'Outer P' to 100 for all axes (default values).
- Run auto-tuning for PID-controller, using default settings the first time.
- Adjust PID controller settings if required. To check stabilization quality use the peak indicator in the control panel (shown by the blue traces and blue numbers). Incline the frame by small angles and try to minimize peak values by increasing P, I and D to its maximum. You may use gyro data from the Monitoring tab to estimate stabilization quality too.

It is better to tune PID with the "Follow Mode" turned OFF for all axes.

Suggested algorithm for manual PID tuning:

- 1. Set I=0.01, P=10, D=10 for all axes. Gimbal should be stable at this moment. If not, decrease P and D a bit. Than start to tune each axis sequentially:
- 2. Gradually increase P until motor starts to oscillate (you may knock the camera and see on the gyro graph, how fast oscillation decays). Increase D a little it should dampen oscillations, and decay time decreases. The lower is decay time, the better.
- 3. Repeat step 2 until D reaches its maximum which is when high-frequency vibration begins to appear (you may hear it or feel it in your hands and see noisy lines on the gyro graph). When this begins current P and D values are at maximums for your setup. At this point decrease them a little and go to step 4.
- 4. Increase I until low-frequency oscillation starts. Decrease I a little to keep gimbal stable. Now you have found a maximum for all PID values for selected axis. Repeat from step 1 for other axes.
- 5. When all axes are tuned in static, try to move gimbal's frame, emulating a real working environment. You may notice that cross-influence of axes may make gimbal unstable. In this case, decrease a little PID values from their maximum for axes that are animating.

Good tuning results in stabilization error of less than 1 degree when you slightly rock the gimbal's frame.

Further steps to improve the precision of stabilization:

• Connect, setup and calibrate second (frame) IMU (see Second IMU sensor).

# 4. Connecting and configuring RC

• Connect any free receiver's channel to the input labeled as "RC\_PITCH ", observing the correct polarity

In the RC Settings tab:

- Assign "RC\_PITCH PWM" input to PITCH axis.
- Leave all other axes and CMD channel as "no input".
- For PITCH axis, set MIN.ANGLE=-90, MAX.ANGLE=90, ANGLE MODE is selected, LPF=5, SPEED=50.
- Connect the battery to the main controller and receiver, and check that RC\_PITCH input receives data in the "Monitoring" tab (slider should be blue filled and reflects stick movement).

Now you can control the camera from your RC transmitter, from -90 to 90 degrees. If you are not satisfied with the speed of movement, adjust the **SPEED** setting. If stick need to be inverted, select the **INVERSE** checkbox.

If your RC stick have neutral position, you can select the SPEED MODE that is commonly used for gimbal

control.

Connect and tune remaining axes the same way, as required. You have 5 PWM inputs to assign to all axes and to the "command" channel.

Analog joystick connection as well as other RC receiver protocols like S-bus, sum-PPM, Spektrum, are discussed below in the "<u>RC settings</u>" section.

# 5. Testing gimbal in real conditions

For flight on multi-rotors, connect controller to the GUI and turn ON the vehicle's motors, holding it above your head (and away from your face and hands). Check the vibrations on the camera by using the Monitoring tab / ACC raw data. Try to decrease the level of vibrations using soft dampers on gimbal's mount, balancing propellers, and so on.

**NOTE:** Brushless motors versus traditional servos provide faster reaction, but less torque. That's why it's hard for them to fight against wind and air flows from props. If you are developing multi-rotor frame try to avoid these influences (for example, lengthen arms a bit, or tilt motors away from the center or place the camera above props in case of H-frame). Also bear in mind, when copter moves with high speed, an air flow is deflected and this affects the gimbal as well.

# 3. The Basecam GUI overview

# **GUI Structure**

SimpleBGC32 GUI v2.63 b0	
File Board Language View Help	
Connection Profile	
COM27 V Disconnect BLE Profile 1 V	Rename
Board: version 3.1 Firmware: 2.63 b0 Load Save	basecamelectronics.com
Firmware Upgrade Encoders MavLink Scripting Analyze Debug Monitoring Stabilization RC Settings Follow mode Hardware Service Adjustable Variables	
PID Controller	
P I D Gain mult. Outer P	
ROLL 63 🗘 1 🗘 49 🗘 1 🗘 100 🗘	
PITCH 9 0 1 0 17 0 10 0	-4.24 0.03
YAW 30 0 1 0 48 0 1 0 100 0	
AUTO	A STATE OF THE STA
Low-pass filters	
Feedback signal LPF D-term LPF cut-off	ROLL
cut-off frequency, Hz Enabled frequency, Hz Enabled	ROLL
ROLL 400 🗘 🗌 200 🗘 🗹	0.59 0.03
PITCH 400 C	and a service
YAW 400 C I 200 C 🟹	ATTINT THE
MOTORS ON/OFF READ WRITE	
Cycle time (us): 800 I2C errors: 0	PITCH
	PITCH
	2.02 0.02
Device goes to reset	BAT 0.2

The GUI contains different functional blocks:

- 1. A configuration block in the central part of the window, organized by 'tab':
  - Stabilization settings related to stabilization algorithms, like PID gains, filters.
  - Hardware Parameters related to hardware configuration of a system: motor configuration, motor outputs, power level, IMU sensor position and calibrations and so on.
  - RC Settings settings to control the gimbal roll/pitch/yaw orientation with RC inputs.
  - Service service functions like menu button assignment, working positions and behavior at startup, battery monitoring, sound.
  - Follow mode settings related to special mode of the camera control when it follows the frame.
  - Monitoring real-time sensor data monitoring. This screen is extremely helpful in tuning your gimbal performance. Firmware Update – Firmware and GUI software versions and update options.
  - Upgrade lets you to check the version of firmware and upgrade if necessary.

3.

- Adjustable variables you can change many system parameters on-the-fly by remote controller or joystick
- Analyze tool that helps to fine tune system performance by scanning its frequency response.
- Scripting you can write user scenarios, load to EEPROM and execute by remote command.
- Encoders if gimbal is equipped by encoders, all parameters and calibrations are set there.
- 2. Connection COM-port selection and connection status.
- 3. Profile Profile selection, loading, re-naming, and saving.
- 4. Gauge Panel graphic visualization of gimbal orientation angles in three axes.
  - Black arrows are displaying the angles, blue arrows are a 10x time magnification to provide higher precision. Red marks show target angles that gimbal should keep.
  - Thin blue lines shows the maximum (peak) deflection from the central, neutral point.
  - Blue digits show peak deflection amplitude. Using these numbers, stabilization quality can be estimated.
  - Vertical red bars to the right of the scales show actual power level from 0 to 100%.
  - Gray arrows shows the angle of a stator of each motor, if known.
- 5. READ, WRITE buttons are used to transfer setting from/to board.
- 6. MOTORS ON/OFF button is used to toggle motors state.
- 7. At the bottom of the screen, tips, status or error messages (in red color) are displayed . Overall cycle time and I2C error count is also displayed.
- 8. Battery voltage indicator with warning sector.

**HINT:** If not all tabs or settings that are described in this manual, are displayed, check that the view level is set to maximum: **Menu – View – View level**. Also note that the presence of some parameters depends on the hardware and firmware versions.

#### File menu

- Save/Load profiles to a file duplicates LOAD and SAVE buttons. Operates for currently selected profile.
- Save profile using template... sometimes it's necessary to prevent some parameters to be included in the profile file. For example, you want to share some settings like RC or Follow parameters between different systems, but do not want to overwrite other system-specific settings like PIDs or hardware configuration. You can edit XML file (that profile actually is) manually, removing unwanted parameters, but bad thing is that you have to do it each time you save profile to a file. Alternative is to make it only once, than you can use this edited file as a template. Templates are managed in the "File" "Settings" dialog, where you can specify a path to a template, then it will appear in the drop-down menu.
- **Save all profiles to a file** the same as "Save profile", but saves all profiles to a single file. When it is loaded back, you have to execute "Write all profiles to the board" under the "Board" menu.
- Settings.. change settings related to the GUI application functionality.

# **Board menu**

This menu encapsulates options related to controller.

- Read/Write settings duplicates READ, WRITE buttons
- **Execute action** execute command in the controller. The list and description of available actions you can find in the "Service" section of this manual.
- Sensor commands related to the IMU sensor calibration
- **Configure bluetooth** makes an initial setup of the connected bluetooth module. See corresponding section below.
- **Erase EEPROM** completely reset controller by erasing EEPROM. All settings and calibrations will be lost.
- Backup manager

It allows to make a backup of the EEPROM image, which holds the complete configuration of a system (including all calibrations, scripts, adjustable variables and so on). It is safe to restore EEPROM image made in older versions of firmware, in more recent versions – we maintain back-compatibility. But restoring configuration made in recent version, from the older version, is not possible.

There are several options available:

- Save/Restore to a file.
- **Save/Restore to the server**. Requires the Internet connection. You can save up to 3 user backups.
- **Save/Restore as factory backup.** It's password-protected, that makes it impossible to overwrite or corrupt by the user.
- **Backup/Restore IMU calibration** backup only calibration of the IMU sensor. You can use this option to transfer calibration between two systems, when IMU was calibrated on one system but is used on another.

#### Language menu

The GUI starts in the English version of the user interface. To change the interface language, choose the one desired in the 'language' menu and restart the program.

#### View menu

- **View level** you can select the level of complexity, that defines which settings will be allowed for editing, and which will be hidden.
- **Choose one of the themes** you can change a visual theme from the "View" menu. For example, when using GUI outdoor, better to switch to one of the high-contrast themes.
- Full screen go to full screen mode. But in this mode controls will not be resized.

Further in this manual each tab is described in details. At the end of this manual, you can find additional step-by-step tuning recommendations.

# 4. Hardware settings

## **Motor configuration**

- **POWER** maximum voltage supplied to the motors (0 255, where 255 means full battery voltage). Choose this parameter according to your motor characteristics. *Basic tuning:* 
  - Motors should not get too hot! Motor temperatures of over 80C will cause permanent damage to motor magnets.
  - A Power value that is too low will not provide enough force for the motor to move the gimbal and stabilize the camera adequately. A low power value will be most noticeable in windy conditions, when the gimbal is not well balanced, or if the gimbal suffers from mechanical friction. Slowly lower the Power parameter to find its optimal value. Find the lowest value that still provides good stabilization and adequate holding torque.
  - Raising the power equals raising the "P" and "D" value of PID settings. If you raise the POWER value, you should re-tune your PID values as well.
- **BOOST POWER** additional power that will be add to the main power in case of error caused by the • lost synchronization of electrical and magnetic fields in a motor. It helps to restore sync and return camera to the normal position.

*Note: this parameter is ignored in the encoder firmware.* 

- **Motor outputs** you can randomly assign hardware motor outputs for any stabilization axis, or . disable output that is not used, for 2- or 1-axis stabilizers. Options are:
  - ROLL out, PITCH out, YAW out motor ports labeled by corresponding names on the main 0 controller
  - SBGC32\_I2C\_Drv#1..4 external motor drivers, integrated directly into motors and controlled by the I2C bus. More info: <u>http://www.basecamelectronics.com/sbgc32\_i2c\_drv/</u>
- **INVERT** reverse motor rotation direction. *It's extremely important to choose the correct motor* rotation direction before tuning other parameters! To determine the correct direction, set the POWER value big enough to rotate the camera without loosing synchronization. Level the camera tray horizontally and click the AUTO button in the "Motor configuration" settings. The gimbal will make small movement to determine its direction. Gimbal should not have any obstacles that prevent free rotation at this range! Wait for the calibration procedure to complete for each motor. Finally, the detected number of poles and inversion will be displayed in the GUI.
- **NUM.POLES** Number of motor poles. This value needs to be equal to the number of magnets in . your motor's bell. During the "auto" calibration process described above, this value is automatically detected. However, this value is sometimes not correctly determined during the "auto" calibration process and will need to be verified and possibly corrected manually. Count your motor magnets and enter this value if the value is not correct in the GUI.
- **PWM Frequency** sets the PWM frequency used to drive the gimbal motors. Two basic modes are available : Low Frequency (in audible range) and High Frequency (~22kHz outside audible range). Recommended mode is **High**. There is also third option **Ultra-high** (~30kHz) that may be selected (but not recommended).
- Magnetic linkage of a motor (ver. 2.60+) this value depends only on **Back-emf constant** of a motor, and does not depends on any other parameters of a system. Configuring it properly helps to achieve better precision of stabilization and better control at high speeds of rotation of a frame or a camera. Note that this compensation is applied only if a speed of a motor is known exactly (from

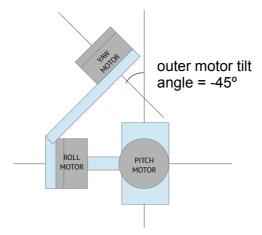
the 2<sup>nd</sup> IMU or encoders), and POWER is set below its maximum (255) to have a room for compensation.

There is an auto-calibration routine. To make a calibration, do the following:

- Power ON motors and disable "Follow" mode. Gimbal should be configured and working, PIDs should be tuned. 2<sup>nd</sup> IMU or encoders should be enabled and configured.
- Press AUTO button and tilt the frame with the moderate speed and amplitude by all axes during 15 seconds (1-2 tilts per second with 20-40° amplitude). LED will flash and "calibration" sound will be emitted.
- On complete, new values will be loaded into fields. Check that system operates without problems. If precision of stabilization decreases or system becomes unstable, most probably estimated values are too high: set values to 0 and repeat calibration.
- Another way to manually estimate this value, is increasing it by 1.0 step and observing the "precision" indicator in the GUI under disturbances (i.e. shaking frame by hands). The best achieved precision will indicate the proper value.

# **Gimbal mechanics configuration**

- Order of hardware axes for non-standard gimbals, you have to define the order of motors counting from the camera. Default is "Camera – PITCH – ROLL -YAW". Currently supported additional configurations:
  - Camera-YAW-ROLL-PITCH
  - Camera-ROLL-YAW-PITCH (limited series of controllers)
  - Camera-ROLL-PITCH-YAW
- **Outer motor tilt angle** (2.63b0+) If the shaft of an outer motor (YAW in regular configuration) is not orthogonal to the shaft of a middle motor (ROLL in regular configuration), set the angle of deflection by this parameter. If axis is tilted closer to a middle axis, value is negative, if away from middle positive:



#### **IMU sensor settings**

 Gyro trust – A higher value, gives more trust to the gyro data compared with the accelerometer data when estimating angles. It can reduce errors caused by accelerations during movement, but also decreases gyro drift compensation resulting in horizon drift over time. For smooth flying it is recommended to set lower values (40-80) which will give a more stable horizon longer. For aggressive flying it's better to set higher values (100-150).

- **Gyro dead band** helps to cut off gyro noise around zero (that may be audible as 'white noise' in heavy setups), and to make system more immune to self-excitation.
- ACC low-pass filter, Hz defines the cut-off frequency of 2<sup>nd</sup> order low-pass filter, applied to the accelerometer data before it used as an attitude reference. It removes the disturbances caused by the short movements with the lateral accelerations. Without such filter, these accelerations affects the attitude vector, causing unwanted errors in the IMU angles, especially with the low "Gyro trust" values. Setting the cut-off frequency a bit lower than the possible rate of accelerations during normal use of a gimbal, can help to minimize their negative affection. The trade-off is a delay, introduced to the accelerometer data, that increases the time of transient processes in the sensor fusion algorithm.

Recommended value is 0.1 – 0.5 Hz. To disable the filter completely, set this parameter to 0.

- **Misalignment correction** angles of deflection of actual axes of a sensor from ideal axes (that match motor shafts in neutral position). You can detect misalignment in the placement of the main IMU sensor automatically. To do that:
  - 1. Turn motors OFF;
  - 2. Firmly fix the joint between the inner motor (that connects to a camera) and the middle motor (next in order). Now the camera platform has only one freedom of rotation over the inner motor's shaft, that is fixed in space;
  - Press AUTO button. You have 10 seconds to rotate the camera by hands in both directions several times (make 5-10 rotations to ±45 degrees roughly). On complete, new values will be applied and displayed in the GUI.
- **I2C high speed** use 800 kHz communication speed over I2C bus. It may give positive effect by reducing delay between gyro signal reading and correction applied, or in case if there are many devices are connected to I2C bus. But it will increase a chance to get the I2C errors, so use this option with care. *Warning: AS5048B encoders do not support high speed I2C*.

# **IMU Calibration**

Basic calibrations are described in the section <u>Calibrating the sensor</u>. Advanced calibrations are described in section <u>Temperature Sensor Calibration</u>. Also controller can calibrate gyroscope on each power-on sequence, according to the parameter **"Automatic gyro calibration"**:

- **Calibrate at system start** always do a gyroscope calibration at power on. Gimbal should be placed on rigid surface and leaved without motion (even vibrations are not allowed!) for several seconds.
- **Skip Gyro calibration at startup** With this option, the board starts working immediately after powering it on, using the saved calibration data from last gyroscope calibration call. However, stored calibration data may become inaccurate over time or during temperature changes. We recommend that you re-calibrate your gyro from time to time to ensure the best performance. As an alternative, you can perform a temperature calibration (see <u>Temperature Sensor Calibrating</u>).
- **Try to calibrate or use previous values** with this option, IMU sensor will be calibrated at the system startup, if no motion is detected. If motion is above threshold (you hold gimbal in hands at startup), calibration will be interrupted and previously saved values will be used.

# Frame IMU – configure 2nd IMU sensor

- **Mounting position** set the location of the frame IMU. See <u>Second IMU sensor</u> section of this manual.
- Swap frame and main sensors swap the roles of IMU sensors.

• Estimate frame angles from motors - this uses the motor's magnetic field for rough estimation of frame tilting, and helps to increase the range of the frame angles where the gimbal's operation is stable. For proper operation in this mode, it is strictly required to calibrate **Home position Offset** parameter in the "Follow mode" tab. Like with the Follow mode, it's not recommended to use this option in flight, it is dedicated for hand-held systems only.

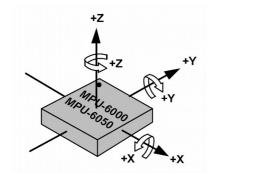
**NOTE:** This option is ignored if you connect second IMU, mounted on the frame, or use encoders, because the data from these sources is more precise than from motors.

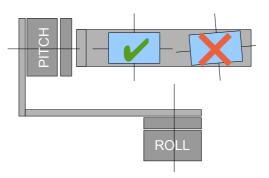
- **Use gyro signal as feed-forward** if enabled, signal from 2<sup>nd</sup> IMU gyroscope is passed to motors as feed-forward signal to improve the precision of stabilization. It's enabled by default and gives noticeable advantage in hand-held usage, but can make things worse, when the high level of vibrations impacts 2<sup>nd</sup> IMU sensor, if it's located on the frame of UAVs (multirotors, planes).
- LPF frequency, Hz low-pass filter that is applied to filter out unwanted noise and vibrations before applying feed-forward signal from the frame IMU. Default value is 10Hz. Setting it too low is not recommended because phase delay will be bigger and the result of such correction will be not precise.

#### **Main IMU sensor**

Specify your IMU sensor board's orientation and position on the gimbal. For a standard IMU sensor installation, look at the gimbal from behind just like the camera will view out from the gimbal. Viewing the gimbal in this way, the UP and Right direction will match the Z and X axis. You can place the IMU sensor in any direction, keeping its sides always parallel to the motor axis (be very accurate here, it is very important to precisely align the sensor and mount it firmly). Configure your IMU orientation in the GUI, by specifying axes direction in the "Top" and "Right" dropboxes, or using **AUTO** button to find proper direction automatically in 3 simple steps. The correct configuration should result in the following:

- Camera pitches forward the PITCH arrow spins clockwise in the GUI.
- Camera rolls right ROLL arrow spins clockwise in the GUI.
- Camera yaws clockwise YAW arrow spins clockwise.





Supported sensor models:

- *Invesense MPU6050* not expensive MEMS sensor with precise 3-axis gyroscope and 3-axis accelerometer. Has poor temperature stability.
- *Invesense ICM20608* slightly better signal/noise ratio compared to MPU6050; wider bandwidth (you may need to adjust LPF filter to match it to MPU6050 to keep the same PID settings); separate LPF filter for accelerometer makes it more immune to vibrations; better temperature stability.
- *Basecam CAN\_IMU (Based on ICM20608)* this device encapsulates separate MCU that reads IMU at high rate, apply additional filtering and send data via CAN bus protocol to the main controller.

# Second IMU sensor

There is an option to install the second IMU sensor on the gimbal's frame. The advantage is more precise stabilization (you may use lower PID's to get the same quality) and knowing frame tilting greatly helps 3-axis systems to extend the range of working angles.

The second IMU should be connected to the same I2C bus as main (in parallel). Sensors should have different I2C-address (Main IMU – 0x68, Frame IMU – 0x69).

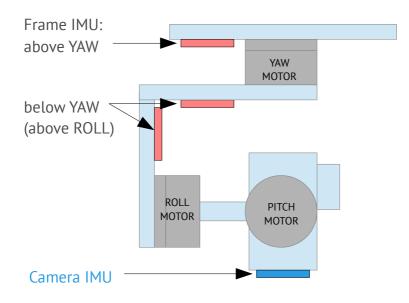
BASECAM electronics

On the original Basecam IMU sensor, address 0x69 may be set by **cutting the ADDR bridge**, located on the back side of the sensor.

CAN\_IMU can be used as 2<sup>nd</sup> IMU as well – it has soldered jumper to choose "Frame" or "Main" role.

# Mounting the Frame IMU

There are two options where to place the second IMU: below YAW motor and above it. In case of 2-axis stabilization, there is only one option – above ROLL motor.



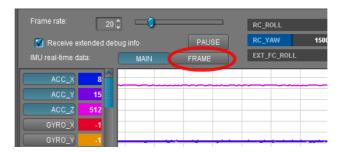
If the sensor is placed **above YAW** motor, it helps to stabilize ROLL, PITCH and YAW motors. But the system becomes less stable during long work (because the frame heading, estimated from the second IMU, may drift with time and auto-correction may not work in all cases).

If the sensor is placed **below YAW** motor, it does not help YAW axis stabilization, but its operation is more reliable. There is a particular option you can choose for this position from: "**Below YAW + PID source**". It means that if Frame IMU is mounted below YAW motor it can be used as a data source for the PID controller. In some cases this can give better result than the main IMU, because mechanical system's "IMU-Motor" becomes more stiff when its length is shorter and its closed-loop operation becomes more stable.

Like the main (camera) IMU, the frame IMU may be mounted in any orientation, keeping its axis parallel with the motor's axis.

# **Configuring the frame IMU**

To configure the frame IMU, first of all set its mounting position in the "**Hardware**" tab, "Frame IMU sensor" group. Write settings to the board and go to the "Monitoring" tab. Press the button "**Frame IMU**":



If the second IMU is connected properly, this button becomes active. After pressing on it, all IMU-related realtime data corresponds to the frame IMU. You may notice the right panels with arrows are displaying now angles not for the main, but rather for the frame IMU.

Change sensor orientation (axis TOP, RIGHT) and write setting to the board if necessary (board will be restarted). After restart, calibrate the accelerometer and gyroscope like you did for the main IMU. For the accelerometer you can do simple calibration or extended 6-point calibration. But for the second IMU, precise calibration is not so crucial, as for the main IMU.

#### Precision of angle measurement

A MEMS gyroscope-based IMU gives very good precision, especially compared to single accelerometer. But it still can be affected by environment, that can reduce the precision and give negative effects like lost horizon, slowly drifting angles, cross-axis interference (rotation by one axis lead to declination by other axis). Below are the most common reasons and our recommendations how to solve them:

- Vibrations: try to isolate gimbal from vibrating platform by dampeners.
- **Lateral or centrifugal accelerations** (fast accelerated slides or movement by a curved trajectory): consider "Gyro trust" setting.
- **Wrong calibration** of accelerometer or gyroscope: carefully follow our instructions and check the validity of calibration from time-to-time.
- **Misalignment** of sensor's axes and gimalbal motor's axes: pay attention to sensor orientation when mounting sensor on the gimbal, or apply a correction by "Misalignment correction" parameters later.
- Changes in temperature than affect calibrations: do the temperature calibration
- Drift of heading angle without good reference: install and configure a magnetometer sensor.
- Over-saturation of gyro sensor: prevent rotations faster than 2000 degree/second.

#### The problem of mutual azimuth drifts of two IMU sensors

Gradual drift of angles taken from Gyro is a normal situation, and you need to take into account it in any AHRS (attitude and heading reference systems). Additional sensors can be used to correct gyro drift: an accelerometer and magnetometer.

An accelerometer corrects 2 axes of a gyro by gravitation vector. A magnetometer corrects 3rd axis by Earth's magnetic field vector.

Complete IMU generally includes 3 sensors (called 9-axis system). Using a magnetometer in gimbals is not very common since the precision of a magnetometer highly depends on the environment and it is difficult to calibrate it properly. Fortunately, in the most cases of gimbals usage, the absolute precision of the azimuth detection is not required. But using two IMUs (first installed on the camera tray, and second

installed on the frame of a gimbal), the azimuth of one sensor has to match the azimuth of another sensor. In the SimpleBGC32 controller, special algorithms are used to correct mutual azimuth drift. It allows the system to work stably in almost any conditions.

The following are methods which are automatically applied by the controller to correct absolute drift and mutual azimuth drift of both sensors:

- **The limits caused by a gimbal's design**. For example, if the second sensor is installed below YAW, its azimuth in normal position always match the azimuth of the first sensor. But when the frame inclined forward at 90 degrees, this condition is wrong and other methods should be used.
- **Detecting rotation of motors by the electric field**. If the second sensor is installed above YAW, its azimuth may not match the azimuth of the first sensor. But if the rotation angle of YAW motor is known, it is possible to match their azimuths. In the different orders of hardware axes, for example, Cam-YAW-ROLL-PITCH, this situation appears in any position of the second sensor. Note that this correction works if motors are switched on, and system was started in "normal position" when azimuths of both sensors were matched (though additional algorithms are used to synchronize azimuths, it's better to always take care about proper start position).
- **Detecting rotation of motors by encoders.** Using encoders (at least one installed on YAW axis) significantly improves the precision of correction.
- **Using magnetometer.** If a magnetometer is connected to the IMU sensor (frame or camera) then its azimuth will match True North. The second sensor will be automatically corrected by the magnetometer by one of the above methods.
- Using precise orientation data from an external AHRS system. Using Serial API, you can provide the precise orientation of the camera tray or a frame measured by an external system with high-grade IMU using command "CMD\_AHRS\_HELPER". In this case, an appropriate sensor will be corrected using this data, and the second sensor will be corrected by one of the above methods.
- **Using AHRS data from flight controller** you can connect UAV autopilot (for example, Ardupilot or Naza) to the SimpleBGC32 controller by MavLink protocol, to synchronize their attitudes.

There are also a number of methods to manually correct gyro drift:

**Providing the heading angle from an external source.** Via adjustable variable "FRAME\_HEADING\_ANGLE" you can provide the heading angle to the controller. It will be translated to the main IMU, if possible, and used as heading reference. The possible case where it may be used: gimbal is mount statically, so the frame angle does not change. Or, gimbal is mounted on a crane, and its azimuth is known from it's controller.

\* This method is similar to CMD\_AHRS\_HELPER, but the reference vector is computed automatically from single variable taking into account frame's attitude.

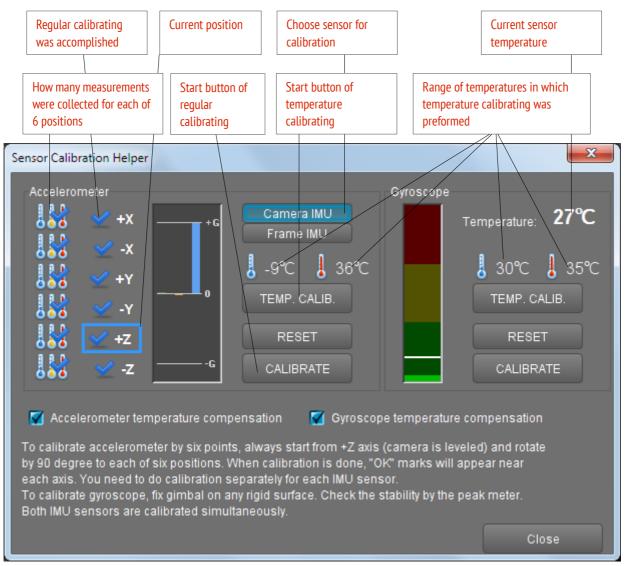
• **Correcting gyro offset manually**. If operator can observe a picture from a camera, it can detect a gyro drift direction and apply correction by adjusting a knob on a remote controller. It can be linked to the "GYRO\_HEADING\_CORRECTION" adjustable variable.

# **Temperature Sensor Calibration**

If the gimbal will be used in a wide temperature range, it is necessary to perform what is called a temperature calibration of the accelerometer and gyroscope. We suggest you do this procedure once properly for at least the temperature range you will be using the gimbal at. This will eliminate the need to repeat calibration due to each change of ambient temperature and results in increased stabilization accuracy for operation within the calibrated temperature range.

Temperature calibration is done through a computer connection with the use of the calibration assistant or offline by setting the corresponding commands for the board's menu button.

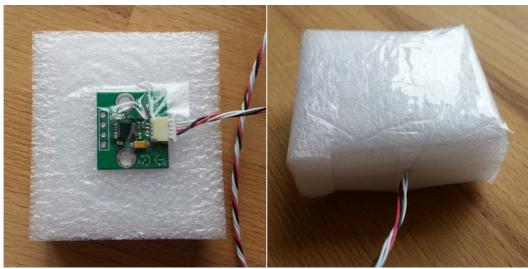
Calibration with the use of GUI is described below. Offline calibration is carried out similarly.



Temperature Calibrating Assistant

During temperature calibration it is important to ensure the slowest possible variation of sensor temperature so that all its parts have the same temperature. In order to ensure this condition the sensor can be protected by a heat insulating shell cut out of a piece of plastic foam. EPP foam or something similar is best- it's common in high quality packaging (you will likely recognize it from the picture).

It is better to realize it in the form of a parallelepiped and align the sensor in accordance to its sides – this will make accelerometer calibration considerably easier.



Thermal insulation of the sensor

#### Temperature accelerometer calibrating

Calibration assignments are made for three values of temperature, starting with the lowest. The 6-position calibration is performed for each (of 3) temperature(s). The process is the same as for 6-point calibration, but you need to press the temperature calibration button instead of the usual calibration button. The steps should not be less than 10 degrees Celsius. For example, if the first six calibrations were carried out at -10°C, the next calibration series should be realized at a temperature not lower than 0°C.

#### Temperature accelerometer calibration procedure:

- 1. Connect to GUI, run "IMU calibration helper" tool.
- 2. Select a sensor (on the camera or on the frame).
- 3. Reset the previous calibration by pressing RESET and let it restart.
- 4. Cool the sensor to necessary temperature (for example, by placing it in a freezer), connect to GUI again, run calibration wizard and select the sensor. Check the current temperature indication of the sensor.
- 5. Calibrate in each of the six positions in a random order. Insignificant temperature variation is allowed during position switching, but it is desirable to realize the series as quickly as possible. Thermal insulation will help to slow down the sensor heating.
- 6. Make sure that each calibration (series) done is indicated by a new thermometer icon in a corresponding slot. If the difference to the previous calibration temperature value is less than 10 degrees, the new value will not be accepted and error will be indicated by the system with a flashing LED indicator.
- 7. Repeat steps 4, 5, and 6 for each of the higher temperature values so that the whole sensor working temperature range is covered.
- 8. Calibration results check: Accelerometer maximum values in each of the 6 directions are equal to 1G throughout the whole temperature range.

# When the calibration assistant shows 18 thermometer icons, the checkbox for "Accelerometer temperature compensation" will switch on.

**NOTE:** Starting from firmware version 2.56, regular calibration by 6 points does not disable the temperature calibration, but updates it to match the actual values at the current temperature. So, while the temperature compensation is being always active, you can from time to time make a regular calibration to improve its precision.

#### Temperature gyroscope calibration

The gyroscope is calibrated under continuous temperature increase; the sensors of the frame and the camera are calibrated simultaneously. Choose the calibration temperature range so that the intended working temperature range for the gimbal is covered.

#### Temperature gyroscope calibration procedure:

- 1. Cool the sensors down to the required temperature below zero (for example, by placing them into a freezer), then put them in a place with high temperature above zero and secure. Provide total immobility (hold them perfectly still) and good thermal insulation. It is necessary to ensure slow uniform sensor heating to accomplish a sufficient amount of measurement.
- 2. Connect the controller to the GUI and run the calibration helper. Check current temperature indication of the sensor.
- 3. Press the "TEMP. CALIB" button in the Gyroscope group. You can also start temperature calibration by pressing a hard button in menu or through the menu item: Board -> Sensor -> Calibrate Gyroscope (temp. compensation).
- 4. During calibration the green LED indicator is flashing slowly. Calibration continues as long as temperature increases. **Ensure total immobility of the sensors during whole calibration process!**
- 5. As soon as the temperature stops rising, calibration is automatically finished and the board is restarted so that new parameters can be applied. The checkbox "Gyroscope temperature compensation" switches on.
- 6. Calibration results check: gyroscope raw data in the "Monitoring" tab when totally immobile equals to zero within the whole temperature range applied during calibration; drifting of axis arrows is absent or very low.

**NOTE:** Starting from firmware version 2.56, the regular gyro calibration does not disable the temperature calibration, but updates it to match the actual values at the current temperature. So, while the temperature compensation is being always active, you can sometimes make a regular calibration to improve its precision.

If gyroscope calibration at system start is enabled, it will refine the temperature compensation, but not save it to the EEPROM memory.

# Serial port settings

Serial port speed – changes baud rate used for serial communication. Decrease it when using over-the-air serial adapters that can't use the maximum speed. The GUI can auto-detect the baud rate configured in the board.

Note: this setting is applied only for UART1. Other ports are hardly configured to 115200 8N1.

- **Enable UART2** (ver. 2.60+) this option allows to send SBGC Serial API commands to the UART2 port, or use it for MavLink connection. Port settings are 115200, 8N1 (8bit, 1 stop bit, no parity). The pin-out depends on the board version and may be shared with the other functions:
  - *"Regular", "Tiny"*: Rx is shared with AUX3, Tx is not connected;
  - *"Extended"*: Rx is shared with SPI MISO, Tx is shared with SPI SCK;
  - "BaseCamBGC Pro": dedicated UART2 port
- Swap RC\_SERIAL <-> UART2 ports (ver. 2.60+) this option swaps RC\_SERIAL and UART2 ports. It may be used to assign RC\_SERIAL port functionality (the only port where Spektrum and S-bus

protocols are supported) to different pins, if the original pins are occupied by the other functions. RC\_SERIAL pin-out depends on the board version:

- *"Regular", "Tiny", "Extended"*: Rx is shared with RC\_ROLL, Tx is shared with RC\_YAW;
- *"BaseCamBGC Pro"*: Rx is marked as "S-bus", Tx is shared with AUX3;

# 5. Stabilization settings

## **PID settings**

- P,I,D PID gain parameters for all axes.
  - P describes the power of disturbance response. Higher values means a stronger response reaction to external disturbance. Raise this value until the stabilization quality of fast disturbances will be adequate. If the "P" value is too high, oscillations of the axis will start to be present. These oscillations will get worse if there are vibrations that reach the IMU sensor board. *If oscillations occur, raise the "D" parameter by 1 or 2 units, and then try to raise the "P" value again.*
  - D The "D" value reduces the reaction speed. This value helps to remove low-frequency oscillations. A "D" value that is too high can cause high-frequency oscillations, particularly when the IMU sensor is exposed to vibrations. In special cases, it may be filtered out by digital filters (see below).
  - I The "I" value changes the speed at which the gimbal moves to incoming RC commands and to move the gimbal back to neutral. *Low values result in a slow and smooth reaction to RC commands and to getting back to neutral. Increase this value to speed up the movement.*
- **Outer P** proportional coefficient for outer controller, that defines how fast angle error is corrected. The bigger value, the faster camera returns to normal position after big declination. Default value is 100. Normally, there is no reason to change it.
- **Gain multiplier** additional multiplier for P,I,D coefficients. Changing this value allows to extend a range of PID settings for setups where normal range is not enough. Also it allows to adjust PID gains on-line during gimbal operation, by mean of RC knob or analog potentiometer linked to the **PID\_GAIN\_X** adjustable variables. It gives to user a simple way to find a balance between precision of stabilization and stability of PID loop without connecting to the GUI and adjust PID setting separately.

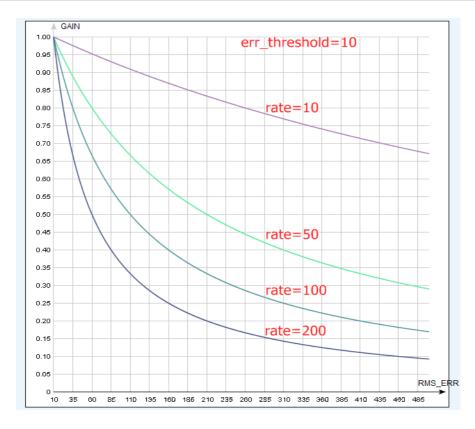
Note: Before 2.60 firmware, it was called 'Gyro high sensitivity' and if enabled, acted as 2.0 gain multiplier

• **AUTO** - show dialog window to set-up and start automatic PID tuning. Detailed description is given below in section <u>PID auto-tuning</u>.

# **Adaptive PID gains**

This settings group lets to adaptively decrease PID gains when the system becomes unstable due to high PID gains. For example the system may be tuned very well for certain positions, but it may become completely unstable in different position. Self-excitation may cause strong vibration that may negatively affect gimbal construction and may even become hazardous for the camera. For gimbals that have this problem a possible workaround is to use adaptive PID control (another possibility is to change the physical characteristics of the gimbal or its load, improve its balance or employ counter-balances etc) explained as follows.

- **RMS error threshold**, 0..255 RMS (root mean square) error state variable effectively shows the level of vibrations. When it exceeds this threshold, adaptive PID algorithm comes into action. Recommended value is 10..15.
- **Attenuation rate**, 0..255 the more this value, the more PID gains are decreased. Choose this value big enough to quiet system quickly. Effect of different rates is shown on the picture:

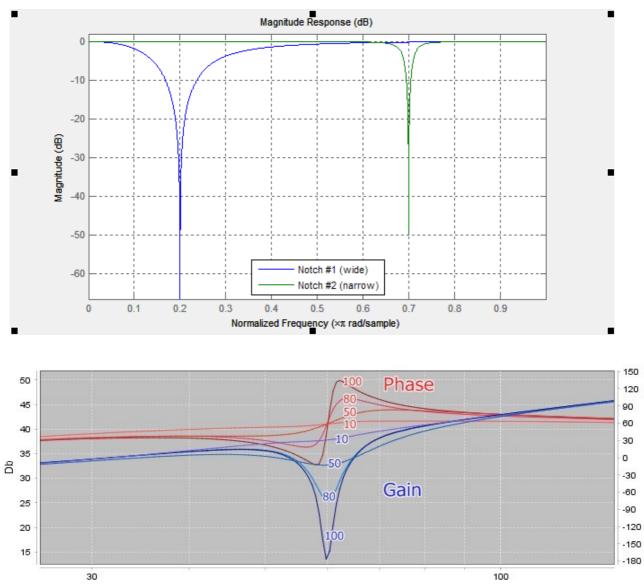


• **Recovery factor**, 0..10 - defines, how fast PID gains are recovered back when the system becomes stable. Too low of a value may increase a chance that vibration comes back in a short time. Too high of a value may cause worsen of operation (because lowered PID values are kept longer). Recommended value is 5..6

# **Digital Filters**

Filters can greatly improve the quality of PID controller operation in some cases.

#### **Notch filters**



These filters can reject narrow bandwidth (resonance). They can help in cases when the system has a pronounced mechanical resonance. Raising the extant feedback gain, oscillations will appear first on the mechanical resonance frequencies and does not depend on variations of P,I,D settings. In this case using one or more notch filters can help to increase feedback gain and get more accurate and stable work of the PID regulator. But this filter will be useless if oscillations appear in the broad frequency range. In this case it is better to use a low-pass filter. With the parameter **Gain** you can control the effect of the notch filter. Set it equal to 100dB to get maximum effect, set it <20dB to compensate only light resonances.

*Example: gimbal behavior is stable, but when camera tilts downward 60 degrees a strong vibration occurs and this effectively prevents an increase gain of PID (which might otherwise be desired to improve traction).* 

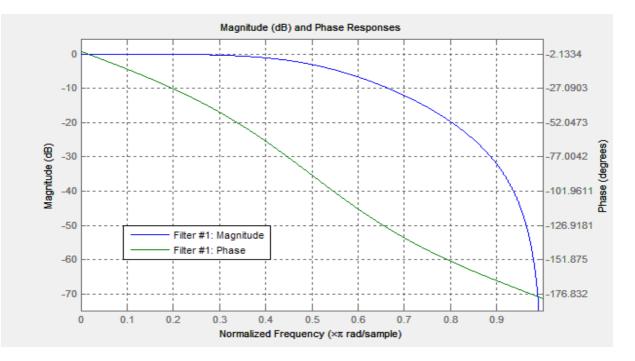
- 1. First detect which axis is causing vibration (most). To do this, in the GUI go to the tab "Monitoring" and switch on the following graphics: RMS\_ERR\_R, RMS\_ERR\_P, RMS\_ERR\_Y. Slowly tilt the camera downward until vibrations occur. The axis which shows the greatest growth will show the primary axis responsible. In the example it is RMS\_ERR\_P, the Pitch axis.
- 2. When in steady state vibration mode, look at frequency indication: check another variable in the same tab: FREQ\_P. It shows the main frequency of vibration (in our case it has the value 100). Another way is to use a spectroscope (for example, an application for a smartphone that takes an audio signal from mic), but this works only if the vibration is well-audible.
- 3. On the tab "Filters" fill out the parameters for the first notch filter for Pitch axis: Frequency: 100, Width: 10, Gain: 80 and check-box "Enabled" is switched on.
- 4. Write the parameters to board. Now try to re-establish the oscillation. For our example the vibration has been significantly reduced and its frequency shifted to 105Hz. Change the frequency of the filter to 105 Hz. Now the frequency is shifted to 95 Hz. Set back value of the frequency to 100 and increase the bandwidth to 20. Now vibration on this resonance frequency is completely gone. Note, you need to set the bandwidth as narrow as possible. Too broad bandwidth can result in decreased PID efficiency.
- 5. Having closed one resonance, continue to increase gain of PID (responsible for gain are the parameters P, D). Second resonance occurs on frequency 140 Hz, when we tilt the camera upward. Fill in values for the second notch filter for PITCH axis to cancel this band too, the same way as above.

In this example we have not needed to set filters for the other axes. But it can happen that resonance occurs on more than one axis. Then you will need to set filters on both axes (possibly at the same frequency).

Another very effective way to detect amplitude and frequency of resonances in a system, is the <u>System</u> <u>Analysis Tool</u> described below in this manual. Testing mechanical system response (called "plant" in this tool), you will receive clear information about all resonances: center frequency, width and amplitude in dB. Making test "plant+filters", you can see, how effectively notch filters compensate resonances.

Starting from version 2.60 firmware, you can turn a notch filter into a **peak** filter, that in opposite, amplifies the narrow band of frequencies. To configure filter such way, set negative value to the "gain" parameter.

#### Low-pass filter



It may be necessary to apply this filter (low pass filter) for large gimbals (heavy cameras with high moment of inertia) or for gimbals with reduction gear. The working frequency range for them are lower than of the lightweight gimbals. But factor D of PID also increases feedback at higher frequency. At high frequencies the response of the mechanical system is typically not sufficiently **precise** because of many reasons: highfrequency resonances, propagation delay of mechanical impact, nonlinearity due to the backlash and friction, and so on. Due to this the system tends to self-excitation when gain increases. A low-pass filter reduces the gain at high frequency and increases stability of the system. But as drawback a low-pass filter results in phase delay which grows negative near the crossover frequency and can adversely affect the PID stability. This is the reason for the complexity of configuring this filter, and its usage is not always justified.

**NOTE:** Up to version 2.42 the parameter Gyro LPF was responsible for LPF and provided a first order filter. Now it is not used and changed to a second order filter with more precise tuning of frequency and independent configuration for each axis.

#### Axis to stabilize for 1- or 2-axes systems

This group of settings allows to assign a stabilization axis (that corresponds to Euler angle rotation) to a particular motor. By default in 1- or 2- axes systems, each motor stabilizes the matching Euler axis in normal position. But you can re-assign motor to stabilize different axis.

Example: 1-axis gimbal is used to stabilize the ROLL angle of a camera as its main application. But you may want also to use it to rotate camera by the YAW axis, to shoot 360° panorama or time-lapse. Controller can be configured to switch stabilized axis automatically, or switch by profile basis – just assign different axes to a motor in different profiles.

**NOTE:** The term "axis" can have different meaning: physical motors or Euler axes that controller is aimed to stabilize. In our system the labels ROLL, PITCH, YAW in the sections like "Stabilization settings", "Hardware settings" relate to motors (that matches to stabilized axes only in normal position), and in the sections like "RC settings", "Follow mode" relate to corresponding Euler axes.

# 6. PID auto-tuning

Auto tuning aims to tune P, I, D parameters the most efficient way. Through the use of powerful algorithms from control theory, the result of auto-tuning overcomes the result of manual tuning in most cases. It's a recommended way to get maximum performance from your system.

Before you start PID auto-tuning, make sure that the following parameters of your system are configured correctly: a camera is balanced, IMU sensor is set up correctly (position is configured, and accelerometer and gyroscope are calibrated), motor outputs, "Power", "Inverse" and "Number of poles" are set up (last 2 settings can be configured automatically, as described in the user manual). Any further changes of these parameters can affect the PID controller functionality, and you will have to configure it again. Check that **PID gain multiplier** is set correctly (default is 1.0). Set the parameters **P**, **I**, **D**, so that a gimbal will remain steady and vibration free. For example, P=10, I=0.1, D=10..20. Currently, it does not matter how good the gimbal hold its position. Set a camera horizontally and make sure that it can rotate through 20-30 degrees on all its axes.

Plug-in a battery, connect board to the GUI and press the **"Auto"** button in the PID parameters section. You will see a dialog window, where you can set the auto-tuning process up:



#### Auto-tuning process' parameters

The slider at the top defines the target of tuning. If it is closer to **"Better precision"**, the auto-tuning program will try to achieve maximum gain and keep it. If the slider is closer to **"Better stability"**, the auto-tuning will try to find moderate gains where system is more stable.

You can configure all axes together or each axis separately. Tuning axes separately can give better result in some cases.

If you want to use your current settings as a start point, select **"Start from current values"**. Otherwise the auto-tuning process will start from zero values. In this case the auto-tuning program will perform an additional test for each axis to detect initial parameters.

Starting from the 2.60 firmware, the auto-tuning program can automatically set up **Low-pass filter** frequency. This filter can significantly improve stabilization quality in systems which have high-frequency resonances.

Usually, the bigger gimbal and the heavier camera are, the more efficient *Low-pass filter* works. If a system has significant resonance, *Notch filters* can be used as an alternative to Low-pass filter. (see the manual, chapter "<u>Digital filters</u>").

Select **"Send progress to GUI"** checkbox to see how PID values change in real-time during the auto-tuning process. Select **"Log to file"** to write PID values together with some debug variables to the file "auto\_pid\_log.csv." It can be analyzed later to understand system behavior better. There are many tools to plot data from log files, for example <u>http://kst-plot.kde.org</u>.

#### Start without connecting to GUI

It is possible to start the auto-tuning process without using GUI. You need to assign the appropriate command to a menu button or CMD RC channel. This command can be used for fine tuning a system when changing a camera or a lens. The auto-tuning process will use the same parameters that was used in the previous run from the GUI.

#### How the auto-tuning algorithm works

During the auto-tuning process, a controller sends a command to rotate a camera through a small angle and detect optimum characteristics of a system to minimize error of performing of this command. Current value of the error is shown in dialog window (can be opened as needed). The error value should go down during the auto-tuning process. The process finishes when the error cannot be decreased anymore. Also, you can stop the process by pressing **"Stop"** button. Current optimum values will be saved into memory and shown in GUI.

#### Note: prior to 2.60 version, auto-tuning worked different way and gave worse results.

The process will be emergency interrupted if a system is unstable because of the tuning values. In this case, you should press the menu button to restart a system and repeat the auto-tuning process from the very beginning.

#### **Tuning advices:**

- During the auto-tuning process hold a gimbal so as it will be used for work.
- If after auto-tuning a system is stable in the horizontal position but is not stable when a camera or frame are tilted, you should repeat the auto-tuning in the position of maximum instability. Besides, you can try to decrease the values manually checking the stability of a system in the most unstable position.
- Changing 'PID Gain multiplier' parameter is equal to multiplying P, D parameters by a fixed value.

# 7. RC Settings

The SimpleBGC board provides very flexible configuration of a remote controller. It supports up to 5 digital inputs, including one that supports most popular serial protocols, and 3 analog inputs. It can also output an RC signal in pass-through mode or by Serial API commands. The full RC routing diagram can be found in the <u>Appendix C</u> of this manual.

- **RC Input Mapping** here you can assign hardware RC inputs to target control channels. There are 5 hardware digital inputs provided on the board for RC Radio control connections and 3 analog inputs for connecting a joystick. Each input can be assigned to control any of three channels, one for each axes, and one command channel. If control for an axis is not needed, leave the option at "no input".
- **RC\_ROLL pin mode** Assigns format for the incoming signal on RC\_ROLL pin:
  - **Normal** incoming signal is in the PWM format which most RC-receivers generally output.
  - Sum-PPM some receivers have this signal output format option. It is a PWM format modification, in which every channel transmits sequentially through one cable. In this case you do not need to connect other channels (read your receiver's user manual to check if it has SumPPM out- how to configure it to do this and which output (channel) it uses).
  - **Futaba s-bus** receivers made by Futaba may transmit data in a special digital format, up to 16 channels by one wire. Connect it to RC\_ROLL pin.
  - Spektrum another digital multi-channel protocol, that is used to communicate Spektrum's satellite modules with the main module, and in its clones. There is a dedicated socket on the board (marked Spektrum) that matches the standard connector.
     Starting from firmware ver. 2.43b7, you can bind a satellite (remote) receiver connected to the

"spektrum" port, directly from the SimpleBGC board. It will be bound as the stand-alone (master) unit. To start binding assign action "Bind RC receiver" to the hardware menu button and execute this action, or execute the same action from the "Board – Execute command" menu in the GUI. You can select any of 4 different modes prior to start binding, in the "RC" – "Other settings" tab:

- DSM2/11ms
- DSM2/22ms
- DSMX/11ms
- DSMX/22ms

Choose a mode that a combination of your transmitter and receiver supports (10- or 11-bit modification does not matter at this moment). Switch to Auto-detection mode after binding is done. If channels are read incorrectly, select 10bit or 11bit modification manually.

- SBGC Serial API 2<sup>nd</sup> UART in this mode, RC\_ROLL input can handle Serial API commands. It lets us expand the board functionality by connecting external devices, implementing SBGC Serial API protocol. If *RC\_YAW* pin is not occupied, it acts as **TX** pin of this UART, allowing to use bi-directional communication. If *RC\_YAW* pin is occupied, only **RX** functionality is possible (in other words, external device can send commands to the board, but can't read answers). Port settings: 115200 baud, 8N1 or 8E1 1 stop bit, 8 data bits, parity 'none' or 'even' (auto-detected after several incoming commands).
- For each control target you can choose appropriate hardware input from the drop-down list.
  - **RC\_ROLL, RC\_PITCH, RC\_YAW, FC\_ROLL, FC\_PITCH** are the hardware inputs on the board that accept a signal in the PWM (Pulse Width Modulation) format (excepting RC\_ROLL, see above).

Most RC receivers output this signal type.

- ADC1, ADC2, ADC3 dedicated analog inputs, marked on the board as A1, A2, A3 and accepts analog signals in the range from 0 to +3.3 volts. For example, joystick variable resistor provides such a signal. Connect A1..A3 to the center contact of variable resistor, +3.3V and GND to side contacts. See <u>Connection Diagram</u> for more info.
- **VIRT\_CH\_XX** In case of RC\_ROLL pin mode is set to multi-channel signal format, you can chose one of the virtual channels.
- **API\_VIRT\_CH\_XX** Additional channels that may be set by Serial API command.
- Control targets:
  - ROLL, PITCH, YAW controls the position of the camera
  - CMD allows you to execute some actions. You can configure a 2- or 3-position switch on your RC transmitter for a specified channel, and assign it to the CMD channel. Its range is split into 3 sections : LOW, MID, HIGH. When changing the position of your RC-switch, signal jumps from one section to another and the assigned command is executed. The full list of available commands is described in the section "MENU BUTTON" of this manual.
  - **FC\_ROLL, FC\_PITCH** is used to mark any of PWM inputs to be a signal from the external flight controller. See "External FC gain" section for details.
- **Mix channels** you can mix 2 inputs together before applying to any of ROLL, PITCH or YAW axis. It provides control of the camera from the 2 sources (joystick and RC for example). You can adjust the proportion of the mix from 0 to 100%.
- **ANGLE MODE** RC stick will control the camera angle directly. The full RC range will cause a camera to go from min to max angles, as specified above. If RC stick doesn't move camera stands still. The speed of rotation depends on the "SPEED" setting and the acceleration limiter setting.
- **SPEED MODE** RC stick will control the rotation speed. If stick is centered- camera stands still, if stick is deflected, camera starts to rotate, but does not exceed min-max range. Speed of rotation is proportional to stick angle and the **SPEED** setting. RC control inversion is allowed in both of control modes.
- **INVERSE –** Set this checkbox to reverse direction of rotation relative to stick movement.
- MIN.ANGLE, MAX.ANGLE range of the angles controlled from RC or in the Follow mode. For example, if you want to configure a camera to go only from a leveled position to down position, set min=0, max=90. To disable constraints, set min=max=0. For ROLL and PITCH axis angles are absolute (i.e. relative to ground) for both "Lock" and "Follow" modes. For YAW axis limits are not applied in the "Lock" mode, and are applied relative to frame in the "Follow" mode. For example, if you set min=-30, max=+30 for YAW in the "Follow" mode, you will be limited by the range +-30 degrees relative to frame when controlling camera from RC sticks or joystick, and not limited when controlling camera by the rotation of frame.
- LPF Signal low-pass filtering. The higher the value is, the smoother the reaction is to stick commands. This filter cuts fast stick movements but adds some delay as a consequence.
- **INIT.ANGLE** if RC control is not configured for any axis (or there is no signal on the source) the system will keep initial angle specified in this field. System will start with these angles in SPEED mode.
  - Do not update initial angle set this option to not update the initial angles in the EEPROM after executing "Set tilt angles by hands" menu command or "Swap RC PITCH - ROLL", "Swap RC YAW-ROLL" commands. If not set, system will start with the new initial angles next time.

- RC Sub-Trim correction for transmitter inaccuracy.
  - ROLL, PITCH, YAW trim central point trimming. Central point here is PWM 1500. It's better to trim it in the transmitter. But in case of it is not possible (when using joystick, for example), you can use AUTO function in the GUI. Just place stick in neutral position, and press AUTO button. Actual data becomes new center point. Press WRITE button to apply settings.
  - Dead band adjusts dead band around the neutral point. There's no control while RC signal is inside this range. It helps to achieve better control by eliminating jitters from unintended movement of the stick around neutral point. This feature works differently in SPEED and ANGLE modes: in the SPEED mode, dead band is created around neutral point, in the ANGLE mode, dead band tracks stick position, and small jitter in this position is eliminated.
  - Expo curve adjusts the curvature of an exponential function. Applying more expo means that movements around the center are slower (more precise) but movements of larger values are much greater- with the two extremes transitioning from one to another 'exponentially'. This gives precise control from RC in the range of the small values but rough and strong control near endpoints. Works only in SPEED mode.
- Limit Accelerations this option limits angular accelerations in case of hard RC or "Follow" control (useful to prevents jerks or skipped steps, smoother camera control, less impact on the multirotor's frame). The lesser the value is the smoother the camera rotation under control is.
- **PWM Output** a mapping that allows you to redirect signal, captured on the the RC serial input, or Sum-PPM input, or ADC1..3 inputs, to the special 'servo out' pins in the PWM format. This signal can be used to drive a hobby servo or IR remote camera trigger, for example. On the SimpleBGC 3.0 boards, these pins share PWM output function with other functions:

Servo1 – FC\_ROLL Servo2 – FC\_PITCH Servo3 – RC\_PITCH Servo4 – AUX1

To enable servo output on any of these pins, make sure that it is not specified as RC input in the GUI.

This feature may be useful if you connect RC receiver by single wire and want to decode signal to the separate PWM channels to connect other RC-controlled devices like IR camera shutter trigger.

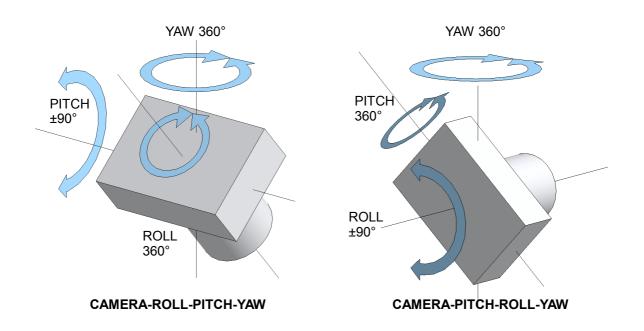
When connecting regular hobby servo to these ports, there are two options to get +5V to supply them:

- Connect external power (for example from +5V BEC) to the central pin of any of RC inputs. and cut (de-solder) jumper J1 that passes 5V from internal voltage regulator to them.
   WARNING: two power sources joined together, will likely burn each other out because a *switching* DC converter is used to provide 5V supply for the board and it may conflict with the external power source.
- Close (solder) jumper J1 and get +5V from internal voltage regulator.
   WARNING: before connecting servos, check their total maximum current rating, and compare it with the current rating that the board can provide on the 5V line (you can find it in the hardware specifications of the board, for regular "Basecam SimpleBGC 32bit" the version is 1A).

## **Order of Euler angles**

The control of the gimbal from RC transmitter or joystick is made by 3 separate angles (called "Euler

angles"): ROLL (to control horizon), PITCH (to tilt up-down), and YAW (to turn left-right). To rotate camera from one direction to another, we can make three separate rotations by three axes. But the order of rotations plays a role. You can change the order of rotations in the parameter "**Order of Euler angles**". The difference is displayed in the picture below:



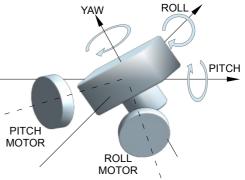
Order of Euler angles

The default order is "Camera  $\rightarrow$  PITCH  $\rightarrow$  ROLL  $\rightarrow$  YAW  $\rightarrow$  Frame". As you can see, it does not allow to roll camera to angle greater that  $\pm$ 90 degrees, because in this case PITCH axis becomes equal to YAW axis and the PITCH angle can not be distinguished from the YAW angle. it's recommended to set Min.angle=-85, Max.angle=85 for ROLL axis in the "RC" tab, to not allow this case.

In opposite, if you select order "Camera  $\rightarrow$  ROLL  $\rightarrow$  PITCH  $\rightarrow$  YAW  $\rightarrow$  Frame", you can roll camera to any angle (including infinite 360 degree rotation), but can not pitch it more than ±90 degrees. The same, setting Min.angle=-85 and Max.angle=85 for PITCH will help to prevent entering forbidden area.

**NOTE:** This setting is profile-based. It means that you can assign different Euler order to different profiles and switch between them on-the-fly by menu button. Stabilization will be not interrupted.

**"Cam – YAW – ROLL – PITCH"** - This order of the axes is needed for special cases when you need to point the camera to a certain point on a ground and hold it at all pan and tilt angles of a frame. In a typical case, the stabilization axes PITCH and ROLL are rotated together with the rotation of the camera (or a frame) by YAW axis. This means that if the camera is looking down at a certain ROLL and PITCH angle, and you pan the camera (or a frame in 2-axis system) - its optical axis draws an arc, ie not locked to a point. If you choose the order of the Euler angles "YAW-ROLL-PITCH", the



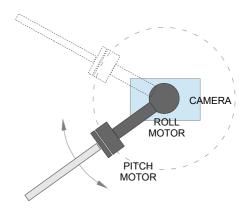
optical axis of the camera is always locked to a point on the ground regardless of the evolutions of a frame and YAW rotations of a camera. This mode is suitable for 2-axes gimbals mounted on a gliders with the camera pointed down.

**NOTE:** the RC control in space of Euler angles by ROLL and PITCH axes is no longer tied to the orientation of the frame, but is linked to the Earth. It means that when you turn the camera by 90 degrees left or right, ROLL becomes PITCH and visa versa. Also, you must use a magnetometer to prevent a drift of the internal coordinate system relative to the Earth, caused by the drift of the gyroscope.

## "Cam - PITCH(M) - ROLL - YAW(M)",

## "Cam - ROLL - PITCH(M) - YAW(M)"

In this mode ROLL axis is always linked to horizon (locked), but PITCH and YAW axis matches the corresponding motor's axes. Camera orientation is not linked to the ground anymore (and not described by the Euler angles), but still can be controlled from RC or in the "Follow" mode. This mode can be used to build 2-axis gimbal where ROLL motor is linked to camera and stabilized relative to ground, and PITCH motor is linked to boom and can work in any position on 360-degrees circle in "Follow" mode to stabilize random short rotations of a boom, but follow long rotations.



## Selecting different axes for stabilization in 1- or 2-axis gimbals

Starting from the firmware version 2.62b7, it is possible to assign different *stabilization axes* to a motor in different profiles, or use automatic selection of best matching axis for a particular motor. This group of parameters is located in the "Stabilization settings" tab, available for the "Expert" level of view.

Example: 2-axis gimbal is build in a configuration "Camera- PITCH motor - ROLL motor". In the profile 1 all stabilization axes are set to their defaults – i,e, ROLL motor stabilizes ROLL angle, and PITCH motor stabilizes PITCH angle. In the profile 2, ROLL motor is configured to stabilize YAW axis. When gimbal is switched from profile 1 to profile 2 and the frame is tilted 90 degrees forward, configuration becomes "CAM - PITCH - YAW".

Second option is to enable automatic selection of the YAW axis for a ROLL motor in profile 1. In this case, gimbal can be switched to the "CAM – PITCH – YAW" configuration without need of switching profile, just being powered ON in new position.

**NOTE:** It is not required to change parameters related to a motor, like output port, PID gains, Encoder, POWER and so on, because motor is not changed. But parameters related to Euler axes, like RC setting, Follow mode settings – need to be configured for all axes that can be stabilized by this motor.

For 3-axis gimbals, do not change these settings from their default values. Also, for some arrangements of motors in 2-axis gimbals (like ROLL-YAW or PITCH-YAW), when frame is tilted – motors are assigned to Euler axes automatically on-the-fly, so no need to use these settings.

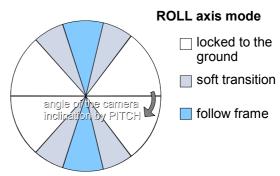
## 8. Follow Mode Settings

Follow Mode is a special control mode that makes the camera "follow" a movements of the outer frame, but at the same time eliminates small frame jerking. Several modes of this operation are possible:

- Disabled camera is locked to ground and may be rotated only by RC or joystick
- Follow Flight Controller camera is controlled from RC together with the mixed signal from an external flight controller (FC). Almost every FC has servo outputs to drive a gimbal. It feeds the information about the aircraft's angles to these outputs in the PWM format (that servos use). SimpleBGC can get this information and use it to control a camera such way that it tracks the tilting of aircraft. It is necessary to connect and calibrate the external flight controller (see EXT.FC GAIN settings). After calibration you can setup the percentage values for ROLL and PITCH in which the camera will follow frame inclinations.
- **Follow PITCH, ROLL** this mode is dedicated to hand-held systems. FC connection is not required. In this mode, the position of the outer frame by PITCH and ROLL is estimated from the motor's magnetic field. This means that if motor skips steps, position will be estimated incorrectly and operator should correct camera by hands, returning it to proper position.

**WARNING:** you should use this mode carefully for FPV flying, because if the camera misses its initial direction, there is no chance to return it back automatically. But if encoders are used, this is not a problem.

- Follow ROLL start, deg. Set the angle (in degrees) of the camera PITCH-ing up or down, where the ROLL axis enters follow mode. Below this angle, ROLL is in lock mode.
- Follow ROLL mix, deg. Set the range (in degrees) of the camera PITCH-ing, where the ROLL axis is gradually switched from the 'lock' mode to 'Follow' mode (see picture)



**HINT:** To completely disable follow for ROLL, set these values to (90, 0). To permanently enable follow for ROLL (regardless of the camera PITCH-ing), set values to (0, 0).

• Follow YAW – the same as above, except it can be enabled only for YAW axis. For example, you can lock camera by ROLL and PITCH axis by selecting "Disabled" option, but still control camera by YAW by enabling "Follow YAW" option.

There are additional settings to tune follow mode:

- **Dead-band**: you can set a range where the rotation of an outer frame does not affect the camera. It helps to skip small jerks when you operate gimbal by hands. The value is expressed in degrees for the standard 60-degrees follow range, and is proportionally stretched when range changes.
- **Expo curve:** when the expo curvature parameter is greater than zero, a small or medium declination of an outer frame from neutral allows makes only very fine control. But the strength of control exponentially grows when angles of declination become greater (up to ±45 degrees). This feature gives considerable freedom in camera operation, from fine and smooth control to very fast movements.

• **SPEED** - adjust the speed of the camera rotation. Don't set big values that motors can not handle (if motor does not produce enough torque to move the camera, it will skip steps and synchronization will be broken). In this case an acceleration limiter may help to have high speed but not to miss steps.

**IMPORTANT NOTE:** For high SPEED values (above 50-100) it's strongly recommended to set "LPF" parameter greater than 2-3, "Expo curve" parameter greater than 50, and "Dead-band" parameter greater than 3-5 degrees. Otherwise, wrong system operation is possible, like vibrations and jerks under follow control, and overshoot of target.

- LPF adjust the low-pass filter applied to the speed control in the "Follow" mode. If this value is set high, fast movements of the handle will be smoothed. But it requires careful operation and a little training to prevent unwanted oscillations of the camera. it's recommended to not set it below 2.
- **RANGE** (*frw. ver. 2.62b6+*): this parameter defines the angle (in degrees) of the deflection of an outer frame that generates a control signal of full strength. Outside this area control signal is clipped. Default value is 60 degrees.
- **Follow rate inside dead-band** very soft control to always keep camera in the center of the dead band. Set it to 0 to disable this feature.
- Home position offset
  - with encoders: it allows to adjust home position. Home position normally is set at the zero motor angle, but may be shifted by this parameter.
  - without encoders: it allows to fine adjust the initial position of the camera if it's "snapped" to motor's poles in the "follow" mode. For PITCH and ROLL motors there is an option to calibrate offset automatically. To do this, power on the system, hold frame leveled, move camera to desired position relative to a frame by joystick or RC, and press AUTO button.
- Use Frame IMU, if possible if 2<sup>nd</sup> IMU is connected, system can use it to detect the motor angles instead of method based on electrical field estimation. IMU-based method is more reliable, because it will not loose synchronization like in case of electrical field.
- Apply offset correction when axis is not following when any axis is not following, corresponding
  motor should not produce control signal for it and for other axes. But when the axis enters follow
  mode (for example, ROLL may be switched from "Lock" to "Follow" mode depending on PITCH
  angle), or when frame is rotated such way that motor starts to stabilize another axis motor should
  produce zero control signal, even if it's not in the "normal" position. it's recommended to have this
  option enabled.
- **Disable follow mode by holding menu button pressed** (*ver. 2.62+*) use this function to temporarily disable the follow mode by holding the menu button, without need of profile switching. It's recommended to disable action assigned to the 'Long press' menu command, if button will be held more than 3 seconds.
- **External FC Gain** Gain value for matching the gimbal data from your flight controller (optional). For better stabilization and utilization of some additional features, knowledge about the frame inclination angles is required. In the encoder-less single IMU configuration, there is no such information. But most of FC's have servo outs for connecting gimbals, that may be used to obtain such information. These outputs should be connected to SimpleBGC controller through EXT\_ROLL and EXT\_PITCH inputs and the following steps to be performed:
  - In the **RC** tab make sure that inputs EXT\_ROLL and EXT\_PITCH are not assigned to any function.
  - In the **Monitoring** tab check availability of EXT\_FC\_ROLL, EXT\_FC\_PITCH signals and make sure they are assigned to axes correctly. (Frame roll angle tilting should cause EXT\_FC\_ROLL change

in approximately the 900..2100 range. The same for pitch).

- Turn gimbal ON. It should be properly tuned and stabilization should work to this step.
- Push **AUTO** button in **External FC Gain** group and smoothly incline aircraft's frame to different directions by all axes for 10-30 seconds. Controller will match signal from the aircraft and from the IMU sensor and find a relation between them.

## **Operation in the Follow Mode**

At system startup in the follow mode, keep the frame horizontal and manually adjust the camera to the horizontal position, and adjust it's heading. Camera easily "jumps" between the magnetic poles. Rotate the camera by hands to desired horizontal position- it will stick to the nearest magnetic pole.

Gently rotate and tilt the frame. Turns within ±45° will control the speed of the camera from 0 to 100%. Camera rotates in accordance with the **SPEED** settings until it's angles are not equal the frame's angles, or until its given restrictions will be achieved.

If the camera moves unpredictably, perhaps it's the wrong direction of rotation of the motors and you need to change the **INVERT** flag in the "Hardware" tab.

To achieve smooth motion, increase the **LPF** parameter, increase the **Expo curve**, and decrease **SPEED** and **Acceleration limits**. For more dynamic control, change these settings in the opposite direction.

In case of failure of stabilization due to external disturbances the camera can completely lose synchronization with the frame. In this case it is necessary to return it to the proper position by hands.

You can switch between modes on-the-fly by activating different profiles, during this the camera will keep its position between modes.

## 9. Service Settings

## **Menu Button**

If you've connected the menu button to BTN connector on the controller you can assign different actions to it. Action is activated by pressing 'button' several times sequentially (1 to 5 clicks) and by pressing and holding (long press).

Available actions:

- Use profile 1..5 loads selected profile.
- **Calibrate ACC, Calibrate ACC (temp. compensation)** the accelerometer calibration, works the same way as the button selection in the GUI. Runs regular calibration or temperature calibration.
- **Calibrate Gyro, Calibrate Gyro (temp. compensation)** gyroscope calibration. Runs regular calibration or temperature calibration.
- Swap RC PITCH ROLL temporarily swap RC inputs from PITCH to ROLL. In most cases only one PITCH channel is enough to control a camera in 2-axis systems. Before a flight you can assign control from pitch channel to roll, and make a camera precisely leveled. Activating this function again swaps channels back, and saves roll position in static memory.
- Swap RC YAW ROLL like the previous point.
- **Set tilt angles by hand** motors will be turned off, after that you can take the camera in hands and fix it in the new position for a few seconds. Controller will save and hold the new position. This function may be useful to correct camera position before flight if there is no RC control connected.
- Motors toggle, Motors ON, Motors OFF commands to change the state of the motors.
- Reset controller
- **Frame upside-down** configures system to work in upside-down position. New configuration is stored to EEPROM and applied after restart. To switch back to the normal position, execute this command again.
- **Look down** points camera 90 degree down (or maximum allowed limit under 90 as configured by the *MAX.ANGLE* parameter in the RC tab).
- **Home position** returns camera to the initial position that is configured by the *INIT.ANGLE* parameter in the RC tab. YAW axis returns to position where gimbal was started.
- Level ROLL, Level ROLL, PITCH to horizon – resets initial angle to zero and moves camera to "leveled" position.
- **Center YAW axis** moves camera to the home position by YAW axis (YAW encoder should be installed).
- **Bind RC receiver** start bind procedure. This is applicable only for Spektrum satellite receiver, as described in the "RC" section.
- **Menu button press** this is emulation of menu button single press. Example of use case: assign toggle switch without fixation on your RC receiver to CMD channel; assign this action to High or Low state of CMD channel, depending on toggle switch's active state. Now you can execute up to 5 actions by pressing switch remotely, as you do it be pressing the menu button.
- Run script from slot 1..4 execute your scenario from any slot. See <u>User-written scripts</u> section.
- Untwist cables if any motor made a revolution greater than 180 degrees, the system will rotate

the camera along this axis by 360 degrees in the opposite direction to minimize cable twisting. Camera after the maneuver will remain in the same position where it was. The following conditions are required for proper operation:

- It must be known angle of the motor (via the encoder on the axis or second IMU-sensor)
- Twisting can be tracked only in the process. If the system has already started with a twisted cable, it is impossible to figure out.
- The axis of the motor should be not inclined too much (no more than 60 degrees from its normal position)
- Rotate YAW ±180 from current position turns camera 180 degrees from the current absolute position by the YAW axis. The direction of rotation is chosen automatically: for the encoder-enabled gimbal, it will find the most optimal path to avoid hardware limits of all motors. In non-encoder gimbals, it will reverse direction on every call of this function.
- Rotate YAW 180 from home position Rotates camera 180 degrees from the home position by the YAW axis. Unlike previous command, angle is calculated relatively to a frame, so YAW encoder should be installed. To return back, use "Center YAW axis" command.
- Switch YAW 0/180 from home position use this action to switch between forward and backward positions (0 and 180 degrees, respectively) for the YAW axis relatively to a frame. YAW encoder should be installed.
- Setup and start time-lapse motion (*firmware ver. 2.62+*) with the hand-held gimbals, it allows to program a motion sequence to move from one position to another, and process it within a given time, defined by the "Time-lapse time, sec." parameter. Detailed description is in the section "Time-lapse shooting".

Additionally, there are special actions if you press 'menu' button more than 5 times:

- **10 times** (starting from firmware ver. 2.55, 9 short clicks than 10<sup>th</sup> long press to protect from accidental execution) full erase of all settings. **WARNING:** Use this option for recovery only, if board is not accessible from the GUI or no other ways to make it working.
- **8 times –** all COM-ports function will be reset to their defaults: parsing of the SimpleBGC serial protocol only.
- **12 times** Serial speed will be reset to default value 115200 and all COM-ports function will be reset to their defaults. Use it if you changed the speed, but your wireless module, used for connection to the board, does not support this speed and board becomes not accessible. *(starting from firmware version 2.50x)*

## Working positions

- **Frame upside-down auto detection** if enabled, the controller detects if system is started in the upside-down position, when frame is turned 180 degrees over the ROLL axis (or middle motor in general case). This mode equals the menu command "Frame upside-down (Inverse YAW)".
- **Brief-case mode auto-detection** it's useful in the "Follow" mode, when you turn frame by 90 degree over any axes, and do not want for camera to follow the frame. Converting to briefcase position is very simple just hold camera and rotate frame by 90 degree. Also it will be automatically detected at startup, if you have the "Follow" mode enabled by default.
- **Upside-down PITCH auto-rotate** when the frame is turned upside-down over PITCH motor, camera will be rotated by 180 degrees to track new position of the frame. Be sure that PITCH angle is not limited in the RC tab, to allow camera to make this movement.
- Set to normal position on profile switch normally, camera does not move when you switch to a

different profile, but keeps it position. You can enable this option in any profile, to move camera to a home position defined by the "INIT. ANGLE" parameter in the "RC" tab, when switching to this profile.

## **Startup behavior**

- **Center YAW axis at startup** after system power-on, move camera to the neutral position by the YAW axis. This function requires encoder on the YAW axis to be installed and configured.
- **Remember last used profile** when profile is switched by the menu button, it becomes default: next time system starts, it will be activated by default.
- Search and move motors to home position at startup (encoder firmware only)- If enabled, motor will move to home position at startup before system initializes. If motor has a freedom of rotation greater than 360° (but not infinite), system will search one of the hardware limits, and home position will be counted from it according to Min.,Max. angle software limits set in the "Encoders" tab. They should be set 5-10 degrees ahead of hardware limits.

## **Battery Monitoring**

On all 32-bit boards there is a voltage sensor installed to monitor the main battery voltage. It is used to apply voltage drop compensation (to ensure PID's remain stable during the full battery life-cycle), and to provide power for low-voltage alarms and perform motor cut-off when the battery becomes discharged.

- **Calibrate** adjusts the rate of the internal multiplier to make measured voltage more precise. You need a multimeter to measure the real voltage, then enter this value in the calibration dialog.
- Low voltage alarm set the threshold at which to issue alarms.
- Low voltage stop motors set the threshold at which to stop motors.
- **Compensate voltage drop** set this option to automatically increase the POWER parameter (which controls the output power to the motors) which is applied when the battery looses voltage due to the normal discharge process. This becomes unnecessary if the gimbal is fed from a voltage regulated power source.
- Set defaults for select the battery type to fill the fields above with the default settings for selected type.

Needless to say, it is important to have a good calibration of voltage sensor to properly detect battery charge level. Also take into account that under big load, measured voltage may be lower than actual, if wires are too thin.

## **Buzzer**

On some boards there is an output to the buzzer (or a buzzer is installed on-board) that is triggered on some events, like notification on errors or confirmation for user actions. Events are configured (turned ON or OFF) in the GUI.

You can connect an active buzzer only (which has an internal sound generator), working from 5V and current below 20mA (check this <u>Digikey product search</u>, for example).

If you have no buzzer connected there is an option to beep by motors. Note that motors can emit sound only if they are powered.

In the "Buzzer" settings group, you can choose which modes should be sounded. In case of gimbal with encoders, you can adjust sound volume by slider.

## **Status LED**

There are 2 LEDs on the board. The **Red** LED lights when the power for MCU is present. The other LED (which is either **green** or **blue** depending on the boards manufacture) gives more specific information about the state of the system:

- LED is off pause before calibration, allows time to take hands off of or to level gimbal.
- **LED blinks slowly** calibration is in action. Keep the gimbal absolutely still throughout this process.
- **LED blinks fast** system error, stabilization cannot be performed. To check error description, connect to the GUI.
- LED blinks fast for short time confirmation for user action.
- **LED is on** normal operation mode.
- LED is on, but blinks irregularly there are I2C errors. Check in the GUI I2C errors counter.

Additionally, main LED may be used for other indications, available under "Service" – "LED indicator" parameter:

- Blink profile number the number of short blinks (1 5) indicates a currently selected profile
- **Blink battery voltage** the number of short blinks indicates the charge level of the battery, from full to empty:
  - 100% 60%: LED is constantly on
  - 60% 40%: blink once
  - 40% 20%: blink twice
  - 20% 0%: blink 3 times
  - 0% and below: constantly blinks

Battery charge level is defined by the comparing of actual voltage with the range defined by the parameters "**Full battery**" and "**Low voltage - stop motors**". You need to set these parameters properly for the model of battery being used, even if corresponding functions are not enabled.

## Misc. settings

- **Emergency stop** enable this option to immediately stop motors if problems are detected, like:
  - High rate of I2C errors;
  - Over-temperature, short-circuit, under-voltage, over-current protection in motor drivers (some boards only);
  - IMU data compared to encoder data inconsistency;

GUI displays the reason of error, if connected. To restore system after emergency stop is triggered, press a menu button once to make full restart of a system.

## **Time-lapse settings**

The SimpleBGC gimbal controller can be configured to rotate the camera with very low speed and high

precision. Combined with the time-lapse shooting mode in a camera, it allows to achieve various visual effects. There are several ways to implement this function that are described below. It is important to have precise gyroscope calibration: even slow gyroscope drift will cause visible unwanted motion in the time-lapse video after speed-up. The result is better if gimbal has encoders.

## Menu command "Setup and start time-lapse motion" (firmware ver. 2.62+)

#### Prepare:

- 1. In the GUI, set the time-lapse parameters in the "Service" "Automated motion tasks" group (You can set different time in different profiles):
  - **Time-lapse time, sec.** time required for the time-lapse motion. There is also an option to adjust it by the adjustable variable "TIMELAPSE\_TIME", linked to a potentiometer, for example.
  - **Acceleration in and out time, %** camera will softly accelerate at the start and de-accelerate at the end of a trajectory during the given amount of time, in percents of the total time.
  - **Frame angles are fixed** Normally, gimbal's frame is not moving during the time-lapse, so we can use this information for a gyro drift correction. It works for the encoder gimbals or when the 2<sup>nd</sup> IMU is mounted in the "Above YAW" position.
- 2. Assign a command "Setup and start time-lapse motion" to the menu button.

Make a time-lapse:

- 1. Configure your camera for a time-lapse shooting
- 2. Start gimbal in normal mode and move the camera to the final position, where motion should be finished. **Fix the gimbal's frame very firmly and do not rotate it until the time-lapse is finished!**
- 3. Activate this function by the menu command. The "calibration" sound is emitted. You have 10 seconds to move the camera to the initial position where time-lapse motion should begin (you can use a joystick, RC remote or move the camera by hands and fix it there). Don't forget to start time-lapse sequence in the camera.
- 4. After 10 seconds the "confirmation" sound is emitted and time-lapse motion starts. The camera will move to the final position within specified time. You have not to touch the camera or gimbal until time-lapse is finished. On complete, the "completion" sound is emitted and gimbal returns to normal operation.

To interrupt time-lapse motion at any time, activate this function again or turn gimbal OFF and ON.

### Repeating the last time-lapse motion

It is possible to repeat the last programmed time-lapse motion multiple times with high precision. Just activate menu function "Repeat last timelapse": gibal will return to the start point and after 3 seconds will start new motion sequence. To get maximum precision, do not move gimbal's frame between shots. A little difference of framing between two shots may present, because of the IMU sensor drifting or a change in environment conditions.

## Creating a time-lapse sequence using scripting language

You can create a script that makes a required motion, and start it by the menu command. Refer to the section "<u>User-written scripts</u>" for information how to write scripts. Below we provide an example of a script that can help in time-lapse shooting:

- # EXAMPLE: TIME-LAPSE SHOOTING
- # Let system to know that the frame is still, to compensate a drift of gyroscope;

#### SET\_ADJ\_VAR NAME(FRAME\_HEADING\_ANGLE) VALUE(0)

# Set the 'gyro trust' parameter low enough to better compensate drift of gyroscope

#### SET\_ADJ\_VAR NAME(GYRO\_TRUST) VALUE(60)

# (Optional) move camera to the desired initial position. Skip this command to start from the current position **#ANGLE PA(0) RA(0)** 

# Pan left with the speed 0.1 degrees/sec and tilt up with the speed half slower.

SPEED YS(0.1) PS(-0.05)

# Wait 10 minutes

**DELAY TIMEOUT(600)** 

## **10. System Monitoring**

In this tab you can see the raw sensor data stream, logical RC input levels and some debug information.

- ACC\_X,Y,Z accelerometer data.
- **GYRO\_X,Y,Z** gyroscope data. Helps to determine the quality of P and D settings- for example by disturbing the gimbal by hand and observing the trace. If it looks like a sine wave the D setting is too low and the gimbal tends toward low-frequency oscillations. If some noise is always present even without any disturbance the D setting is too high and the gimbal tends toward high-frequency self-excitation.
- **ERR\_ROLL,ERR\_PITCH,ERR\_YAW** the stabilization error graph. This is the same as the peak value indicators on the control panel and shows maximum deflection angle.

**NOTE:** Each graph can be turned on or off and scale can be adjusted for the Y axis. You can pause the data transmission at any time.

You can receive extended debug information from the board by selecting the check-box "Receive extended debug info". Useful information you can get from the board:

- **RMS\_ERR\_R, RMS\_ERR\_P, RMS\_ERR\_Y** RMS amplitude of gyro sensor data. In case of oscillations, it helps to clarify which axis is unstable. It may be not so clear from raw gyro data, because oscillations may have high frequency, far above a frame rate that GUI can receive and display.
- **FREQ\_R, FREQ\_P, FREQ\_Y** the main frequency of oscillation. If RMS\_ERR is too small, this parameter's usefulness is limited.

## 11. Adjustable Variables

SimpleBGC firmware supports not only the remote control of camera angles but also that of a large number of system parameters, allowing their change in real time. Also it has expanded functions of various commands executed remotely - similar to channel CMD but with a much more flexible configuration.

There are two types of control: Trigger and Analog.

- **Trigger** control is designed for connecting the buttons and switches in such a way that each state of the button triggers a certain command pre-assigned to this particular state. The entire range of the RC signal is divided into 5 sectors whereby the transition from one sector to another triggers the action assigned. Up to 10 slots are available for matching the control channel set designed for 5 different functions.
- **Analog** Control is designed for fine adjustment of selected parameters by rotating the potentiometer on the remote control panel. It is also possible to switch between fixed values using a multi-position toggle switch that almost all RC transmitters have. Up to 15 slots are available for assigning the control channel to one parameter.

Starting from the firmware version 2.62, the extended version of mapping of the signal source's values to the system parameter's values is available: by meaning of a look-up table (LUT) with the interpolation between nodes.

## The source of a signal

For both types of Control, the signal source can be:

- **PWM inputs** on the board designated as RC\_ROLL, RC\_PITCH, RC\_YAW, FC\_PITCH, FC\_ROLL. They take input from standard RC-receivers.
- **Analog inputs ADC1 ADC3**. They can be connected to analog potentiometers with resistance value of 1-10 kOm (the end terminals are connected to GND and 3.3V and the central terminal is connected to the ADC input in question).
- Virtual channels from multi-channel RC. In the event of connection of RC-receivers with a large number of channels over a single wire virtual channels of RC\_VIRT\_CH1 RC\_VIRT\_CH32 receiver can also be used. You can read more on this in the section "RC Inputs".
- **Virtual channels** operated through the Serial API from another device. API\_VIRT\_CH1 API\_VIRT\_CH32.

**TIP:** This type of input allows independent developers to create an external control panel with any set of buttons, switches and potentiometers, serviced by a simple microprocessor (for example based on the Arduino software), which reads and transmits the state of control devices data over the wired or wireless serial-interface. Since the tuning of control functions is performed through SimpleBGC\_GUI, software for such control panel can be extremely simple. Documentation of protocol «SimpleBGC Serial API specification» is available for download on our website – http://www.basecamelectronics.com

## Setting control of the Trigger type

- Select a slot for tuning. Slots, where the signal source is already defined, are marked with '#' symbol.
- Select the signal source. One and the same source can be used for several slots simultaneously (but please make sure that the commands executed for individual slots do not interfere with each other).

• Assign actions to each sector. Possible actions are described in the section <u>"Menu Button"</u>. You can leave any sector unused by specifying "no action".

After activating parameters by pressing button "Write", you will see the current RC signal level on the selected slot (for convenience, the whole range is divided into sectors), as well as the last activated action. You can check in real time whether actions are performed correctly in the case when the level of the signal has changed.

## Setting control of the Analog type

Mapping of analog-type contr	ols			
Slot to edit:	Signal source:	Para	imeter to adjust:	
Slot 1 #	ADC1 - analog	✓ P_F	ROLL	$\sim$
		10	C Relati	ive
Current value: 12	3.00	Min: Max:	60%	

- Select a slot for tuning. Slots, where the signal source is already defined, are marked with '#' symbol.
- Select the **signal source**. One source can be selected to control the number of variables at the same time, which can be convenient to change the value of a group of parameters by single control function.
- Select the **variable** that must be changed. Decoding of names of variables is presented in Table 1.
- Select the type of variable (firmware ver. 2.62+).
  - Absolute: the resulting value of the variable is set according to the RC signal, mapped to a range between the configured Min. and Max. points. If variable is linked to the GUI control, it's value is ignored.

This is default type for firmware ver. before 2.62x

- **Relative:** the resulting value of the variable is based on it's original value (configured in the GUI) and the multiplier, that depends on the Min., Max. sliders and the RC signal, mapped between them using logarithmic scale (which gives 1.0 rate in the middle and 0.1x and 10x at the borders).
- Specify the **range** of variation by means of the sliders Min. and Max. For example if the full variation range is 0-255, and you need to change it to the range 100-150, you will need to set the slider «Min.» at the mark close to 40%, and the slider «Max.» at 60%, as shown in the picture:

In this case, the maximum control deviation corresponds to the parameter limit value of 153. Observing the parameter current value in real time it is easy to estimate the required range by moving sliders.

There is a possibility to invert a control, so that when a signal goes up, a variable goes down. To achieve this set Min. slider greater than Max slider.

You may notice that Min. and Max. sliders extend the range of a variable to  $\pm 10\%$ . it's done for cases when the RC signal is limited in range and does not cover the full RC range (correction of up to  $\pm 500$  – and on the screen the blue bar does not reach its limits).

After activating parameters by pressing button "Write", you will see the current RC signal level on the selected slot, as well as the current value of controlled variable.

## Setting up a dependency using look-up table

Starting from the firmware version 2.62, there is a second option to control system parameters: by using a look-up table (LUT), that defines a relationship between the signal source and the parameter. The advantages of this approach compared to the "Analog" type of control, are better precision – values are set by numbers instead of sliders, - and a possibility to set more complicated curves by using multiple points.

Adjustable Variables	Look-Up Table				
	TCH*(0.5), P_ROLL(150) TCH*(2.0), P_ROLL(100)				READ WRITE DELETE
29 bytes of data wa	s written to the board succe	ssfully. Device will be r	estarted.		VALIDATE
Show signal: Show variable:	ADC1 P_PITCH		<ul><li></li><li></li></ul>	10.30 101.00	

The LUT definition has the following format:

```
SOURCE_1(VALUE_1): PARAMETER_1(VALUE_1), ..., PARAMETER_K(VALUE_1)
...
SOURCE_1(VALUE_N): PARAMETER_1(VALUE_N), ..., PARAMETER_K(VALUE_N)
SOURCE_2(VALUE_1): ...PARAMETERS...
...
SOURCE_2(VALUE_M): ...PARAMETERS...
```

Each row defines a single point on the curve. It should be defined at least two points for each signal source, to let to interpolate between them. The set of parameters and their order should exactly match in all points of the particular source. If the name of the parameter is accompanied by the asterisk character "\*", it acts as a multiplier: original value of the parameter, set in the GUI, is multiplied by the value, estimated from the LUT. Multipliers are interpolated between points by the exponential law, that better reflects their nature.

Example:

ADC1(-500): P\_ROLL(100), P\_PITCH(100) ADC1(500): P\_ROLL(150), P\_PITCH(150) ADC2(-500): FOLLOW\_SPEED\_PITCH\*(0.5), FOLLOW\_SPEED\_YAW\*(0.5) ADC2(500): FOLLOW\_SPEED\_PITCH\*(2.0), FOLLOW\_SPEED\_YAW\*(2.0)

In this example, when the signal on the ADC1 input changes from 0 to 3.3V (that corresponds to a full range of potentiometer), the value of parameters P\_ROLL and P\_PITCH changes from 100 to 150. When the signal on the ADC2 input changes in the same range, the value of parameters FOLLOW\_SPEED\_PITCH and FOLLOW\_SPEED\_YAW starts with the half of its original value, set in the GUI, and ends up with the double of original value. Note that in a neutral point, the value of the parameter exactly matches the original value, due to the exponential low of interpolation for multipliers.

The number of sources and points is not limited, but it should be taken into account the size of LUT in memory (both RAM and EEPROM), that is shared between other extra functions of firmware, that consume memory, like scripts, Rx/Tx UART buffers and so on.

To write table to a device and read it back, use dedicated "READ" and "WRITE" buttons. The controller should be restarted to apply changes.

To check how LUT is processed in real-time, you can monitor any signal source and any variable, by selecting them from the drop-down lists 'Show signal' and 'Show variable'. Additionally, you can use them as a reference for the names of source and variables.

#### Signal sources and their ranges

- All RC signal sources, that are listed above. Ranges from -500 to 500. *Example: RC\_ROLL\_PWM(-300)*
- Relative angles of all motors, expressed by SIN and COS. Ranges from -1.0 to 1.0. *Example: SIN\_INNER\_MOTOR(-0.6)*
- Absolute values of SIN, COS of motor's relative angles. Ranges from 0.0 to 1.0. *Example: SIN\_INNER\_MOTOR(-0.6)*
- Momentum of inertia of mechanical system linked to each motor. Ranges from 0 to 32767. *Example: MOMENTUM\_ROLL(3500)*

In future, the list of sources may be expanded. You can find all supported sources in the drop-down list 'Show signal'.

Parameter's name	Description	
P_ROLL, P_PITCH, P_YAW	Parameter of 'P' PID-controller	
I_ROLL, I_PITCH, I_YAW	Parameter of 'I' PID-controller multiplied by 100	
D_ROLL, D_PITCH, D_YAW	Parameter of 'D' PID-controller	
POWER_ROLL, POWER_PITCH, POWER_YAW	Parameter 'POWER'	
ACC_LIMITER	Acceleration limiter- unit of measurement: 1°/s <sup>2</sup>	
FOLLOW_SPEED_ROLL, FOLLOW_SPEED_PITCH, FOLLOW_SPEED_YAW	The speed of movement in the mode "Follow"	
FOLLOW_LPF_ROLL, FOLLOW_LPF_PITCH, FOLLOW_LPF_YAW	Smoothing of operation in the mode "Follow"	
RC_SPEED_ROLL, RC_SPEED_PITCH, RC_SPEED_YAW	Speed of movement when operating from the RC transmitter	
RC_LPF_ROLL, RC_LPF_PITCH, RC_LPF_YAW	Smoothing of operation from the RC transmitter	

### Table 1. Decoding of names of controlled variables

RC_TRIM_ROLL, RC_TRIM_PITCH, RC_TRIM_YAW       Neutral point trimming for channels controlling the camera by ROLL, PITCH, YAW in the speed mode         RC_DEADBAND       The dead-band of the RC signal for the camera control channels in the speed mode         RC_EXPO_RATE       Degree of exponential curve depth for the RC signal         FOLLOW_MODE       Follow mode by the PITCH, ROLL angles: 0 - off, 1 - follow the flight controller, 2 - follow the gimbal's frame         RC_FOLLOW_YAW       Follow mode by the YAW angles: 0 - off, 1, 2 - follow the gimbal's frame         FOLLOW_DEADBAND       The dead-band for the deflection angle of the frame in the Follow mode- unit of measurement: 0.1 degree         FOLLOW_EXPO_RATE       Degree of the exponential curve depth for the Follow mode, degrees         FOLLOW_ROLL_MIX_START       The starting point of the zone transition to the Follow mode, degrees         FOLLOW_ROLL_MIX_RANGE       The length of the zone transition to the Follow mode, degrees         FOLLOW_ROLL_MIX_RANGE       The length of the zone transition to the Follow mode, degrees         FOLLOW_ROLL_MIX_RANGE       The length of the zone transition to the Follow mode, degrees         GYRO_TRUST       Trust to gyroscope compared to accelerometer         FRAME_HEADING_ANLGE       The angle of a frame for YAW axis (azimuth). If it's known, it can help to eliminate gyro drift by YAW. For example, gimbal is installed on a tripod and azimuth is frozen (0), or installed on a crane, and azimuth is known from it's controller. The conditions when a gyro drift can		
the speed mode         RC_EXPO_RATE       Degree of exponential curve depth for the RC signal         FOLLOW_MODE       Follow mode by the PITCH, ROLL angles: 0 - off, 1 - follow the flight controller, 2 - follow the gimbal's frame         RC_FOLLOW_YAW       Follow mode by the YAW angles: 0 - off, 1, 2 - follow the gimbal's frame         FOLLOW_DEADBAND       The dead-band for the deflection angle of the frame in the Follow mode- unit of measurement: 0.1 degree         FOLLOW_EXPO_RATE       Degree of the exponential curve depth for the Follow mode, degrees         FOLLOW_ROLL_MIX_START       The starting point of the zone transition to the Follow mode, degrees         FOLLOW_ROLL_MIX_RANGE       The length of the zone transition to the Follow mode, degrees         GYRO_TRUST       Trust to gyroscope compared to accelerometer         FRAME_HEADING_ANLGE       The angle of a frame for YAW axis (azimuth). If it's known, it can help to eliminate gyro drift by YAW. For example, gimbal is installed on a crane, ad azimuth is known from it's controller. The conditions when a gyro drift can be removed: encoders are installed on all 3 axes, or 2 <sup>nd</sup> INU is installed or a tripod and azimuth is frozen (0), or installed on all 3 axes, or 2 <sup>nd</sup> INU is installed of a frame.         GYRO_HEADING_CORRECTION       The offset for gyro YAW axis, to eliminate gyro drift manually by the operator who can observe a picture from a camera.         Mitris: 001 sensor units       Acceleration limiter, separate for each axis.         ACC_LIMITER_ROLL       Acceleration limiter, separate for ea		Neutral point trimming for channels controlling the camera by ROLL, PITCH, YAW in the speed mode
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## 12. Firmware update

To check if a firmware upgrade is available connect the board and press "CHECK" button. You will receive information about all available versions of firmware and can choose version for upgrade. When selecting a version in the drop-down list its full description is displayed in the text area below. To upload the selected version to the board press the "**UPGRADE**" button. The uploading process will be started. Generally, it takes about 10..30 seconds to finish. WARNING! Do not disconnect USB cable (or break wireless connection) while firmware is uploading!

## **PLEASE NOTE:**

- For non-windows operating system, additional steps may be required. See notes at the end of this section.
- For "Tiny Rev. A" version of the board, you need to install the custom DFU device driver using Zadig utility. Driver installed by default by Windows, does not suit! Detailed instructions on driver installation are provided at the end of this section. The "Tiny Rev. B" board does not require DFU drivers.

There is an option to configure the system to check for updates automatically. When a new version is issued, you will be prompted to upgrade to it.

If automatic upgrade fails just after downloading firmware from our server (for example, there could be problems upgrading when using a Bluetooth connection under Mac OS), you can try to upload firmware in the manual mode. You can find the downloaded firmware in the '*SimpleBGC\_GUI/firmware*' folder and upload this file to the board in manual mode.

## Uploading firmware in the manual mode.

This option is intended for special cases when the board becomes bricked (GUI cannot connect to it) and you need to upload special a "recovery" version of firmware, or when you experienced problems with automatic upgrade. *Use this mode carefully and only if you understand what you are doing!* 

- 1. Disconnect any power source and USB cable.
- 2. Close (set) FLASH jumper on board (attach jumper to the 2 pins marked as 'FLASH', thus shorting them)
- 3. Connect board to PC by USB cable
- 4. Run GUI, select COM port (but don't connect!) and go to "Upgrade firmware", "Manual" tab but DO NOT PRESS "CONNECT" IN THE GUI, IF JUMPER IS CLOSED! If pressed, you need to repeat all steps from the beginning.
- 5. Choose firmware file (\*.hex or \*.bin format).
- 6. Select board version:
  - v.3.x (32bit) through Virtual COM Port for a regular 32-bit board
  - **v.3.x (32bit) through USB in DFU mode** for a "Tiny" type 32-bit version. You need to update DFU device driver before proceeding to the next step (see instructions below)
- 7. Press "FLASH" button and wait for process to finish.
- 8. Open (remove) FLASH jumper.

If board is alive (you can connect to the GUI), you can upload firmware in manual mode without setting FLASH jumper:

1. Connect to board in the normal way.

- 2. Choose firmware file.
- 3. Press "FLASH" button and wait for process to finish.

## **Upgrading under Mac OS and Linux**

Starting from 2.42b7 it's possible to upgrade firmware from the GUI under Mac OS and Linux (and virtually, any other OS). The open-source tool **stm32ld** (<u>https://github.com/jsnyder/stm32ld</u>) is used to upload firmware to the board.

**IMPORTANT NOTE:** You need to give execute permissions to this tool. Open the Terminal (Application/Utilities/Terminal), type "chmod u+x", space, then find GUI folder in the Finder, open "bin" directory, select **stm32ld\_mac** file and drag-and-drop it inside the Terminal window - full path to a file will be inserted in the command line. Press "Enter" to execute this command.

**FOR EXPERIENCED USERS:** If the tool failed to run under your OS, you can compile it from sources (located in the 'SimpleBGC\_GUI/bin/stm32ld-src' folder). Place the result in the 'SimpleBGC\_GUI/bin' folder, renaming it to 'stm32ld\_mac' for Mac OS, 'stm32ld\_linux' for Linux family, and 'stm32ld' for any other OS.

## Installing DFU device driver

This driver is required only for "Tiny Rev. A" version of the board when connected by USB. The open-source utility **dfu-util** (<u>http://dfu-util.gnumonks.org/</u>) is used to write firmware to this board. This driver should be used instead of default driver, installed by Windows.

### Windows:

- 1. Download **Zadig** from the page <u>http://zadig.akeo.ie/</u>
- 2. Run Zadig. In the "Device" menu select "Load preset device.."
- 3. Select file "SimpleBGC\_GUI/conf/SimpleBGC 32bit board.cfg"
- 4. Install driver WinUSB

Zadig	
Device Options Help	
SimpleBGC 32bit board	🗌 Edit
Driver WinUSB (v6. 1.7600. 16385)	More Information WinUSB (libusb) libusb-win32 libusbK WinUSB (Microsoft)
7 devices found.	Zadig 2.2.689

To check that driver is installed properly:

- 1. Close (set) "FLASH" jumper on the board and connect it by USB to PC (preserving this order exactly!)
- 2. Windows will find a new device "SimpleBGC 32bit board"
- 3. Open (remove) jumper, re-connect USB and run GUI to upgrade firmware



## Linux:

Most Linux distributions ship dfu-util in binary packages for those who do not want to compile dfu-util from source. On Debian, Ubuntu, Fedora and Gentoo you can install it through the normal software package tools. For other distributions (namely OpenSuSe, Mandriva, and CentOS) Holger Freyther was kind enough to provide binary packages through the Open Build Service.

• Copy dfu-util to "SimpleBGC\_GUI/bin/dfu-util-linux" to enable the GUI to find and execute it

## MAC OS:

Mac OS X users can also get dfu-util from Homebrew with "brew install dfu-util" or from MacPorts.

- Install MacPorts from <a href="http://www.macports.org/install.php">http://www.macports.org/install.php</a>
- Find and install **dfu-util** from there
- Copy dfu-util to "SimpleBGC\_GUI/bin/dfu-util-mac" to enable the GUI to find and execute it

## **FAQ and Troubleshooting**

#### *Q*: Firmware uploading process was interrupted and board is not working now, not responding to GUI. Is it fatal?

A: No, it's not (permanently) fatal for your board (it's impossible to damage the board in such way). You just need to upload special "recovery" firmware. You can find it in the "firmware" folder, named '*simplebgc\_recovery\_32bit*', or download it from our site. Refer to instructions on how to upload firmware in the manual mode (above). Then, you can connect to the board and upgrade to any version, as usual.

#### *Q*: I know from somebody that there is new firmware version, but I don't see it when checking for updates. Why?

A: There may be beta versions that are available for beta-testers only, or maybe different versions for different boards. You will receive only stable versions issued for your board by observing the specified version for automatic update.

### Q: Can I upgrade firmware from Mac or Linux?

A: Yes, starting from GUI 2.42b7. But check the note above.

### Q: My board has no USB connector, but has bluetooth. Can I upgrade firmware?

A: Yes, you can upgrade via Bluetooth the same way as USB. If your board has an integrated Bluetooth module it is already configured properly to work for upgrade. External Bluetooth modules need to be configured to 115200 baud, even parity. If you have problems with re-connection to bluetooth under Mac OS, you can try to upgrade in the manual mode using "FLASH" jumper, as described above.

#### *Q*: I am using an external bluetooth module and it works fine with the GUI. Can I upgrade firmware through it?

A: Yes, if you configure module to "Even" parity. To work with GUI, it may be either "Even" or "No" parity, but to upgrade firmware it needs to be configured with "Even" parity only. Look for instruction for your module how to configure it.

#### *Q*: *Is it required to disconnect battery when upgrading firmware?*

A: No, it does not matter if the board is powered from battery, or from USB only.

#### Q: After upgrade, my GUI can't connect to the board. What to do?

A: **it's important that firmware and GUI both have matched versions. Changes in the firmware usually require changes in the GUI**, so old GUI will not work with the new firmware. You can download the matched GUI from our website. A (hyper) link to a version matched GUI is generally provided in the description of the firmware.

## *Q*: *I* got an error during uploading: "CreateProcess error=14001"

A: Some required libraries are missing on your system. You need to install Microsoft Visual C++ 2008 x86 redistributable: <u>http://www.microsoft.com/en-us/download/details.aspx?id=5582</u>

*Q*: I got an error "Flash tool execution failed" and string "Cannot open the com port, the port may be used by another application" in the details.

A: It may be because COM port number is greater than 99. Go to the Windows device configuration utility, open "Serial ports" settings, and rename port, giving it number below 100.

## 13. System Analysis Tool

This tool lets you grab information about system response and displays it in a form of "Bode plot" - amplitude and phase response versus frequency. "System" for analysis purposes may be considered any system that has input and output and unknown transfer function between them.

From Bode plot we can make an assumption about system stability, find problematic areas in frequency domain, and with the help of advanced tools like Matlab find a way to increase the performance of the controller.

This tool is quite complicated to use and is intended for use only by qualified personnel with an engineering degree in systems analysis (control theory).

## **Collecting data**

The main concept is to provide a "stimulus" signal to the input of the system, and then observe a signal on the output. Input and output data is measured with a fixed sampling rate and stored in the CSV file. Then signals are converted to the frequency domain, and a transfer function in the form of the cross-power spectral density (CPSD) is computed. For all frequencies that are present in the input signal, we can build amplitude and phase response plots. When displayed in logarithmic scales, it's called a "Bode plot".

### Choosing stimulus signal

The most important things to say about a stimulus signal:

- It should contain a wide spectrum of frequencies. White noise and sine sweep for example, meets this condition.
- System should operate inside its most "linear" range. If stimulus is too low non-linear effects like static friction and noise in the sensor used for measurement output will significantly impact test result. If stimulus is too high, there is a chance to over-saturate the signal inside the system: actuators may reach their limits, integrators may be clipped by wind-up thresholds, and so on. Proper selection of the stimulus amplitude is very important to get test result close to reality. Maybe several trials will be required to find clear-looking (and therefore useful) Bode plots.
- Generally, the gain of a system decreases at the higher end of the frequency range due to mechanical inertia. We can raise stimulus amplitude at high frequencies to compensate for this drop in gain.

### **Open-loop vs closed-loop test**

In most cases, we are interested in the "open-loop" system response. But if we have an integrator inside the controller, we find that it has big gain for low frequencies that can lead to over-saturation of an output and makes the system non-linear. For example, after integrating gyroscope data, we can get non-zero DC offset of rotation speed. As a result, without negative feedback, camera will go to infinite rotation. it's not a problem for analysis, because DC gain in the output data can be effectively removed. But in real word, camera can't make infinite rotation because of physical limits.

The solution is to run system in the closed-loop mode and to mix the closed-loop feedback signal with the stimulus signal. But near low frequencies, closed-loop system generally operates very well, that means that the output of the system closely matches its input, and the stimulus signal is effectively removed. That is the reason why the closed-loop mode is not perfect for analysis near low-frequency.

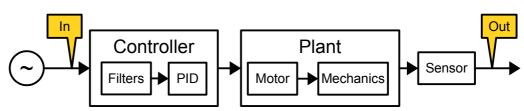
## **Starting test**

Axis to analize:	ROLL 💙	
Stimulus:	white noise	
Stimulus gain:	100 🗘	
Subsystem to analize:	Controller+Plant (open loop)	
Save result to file:	mpleBGC\JavaGUI\SimpleBGC_GUI\test_data\test.csv	Browse

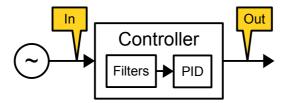
In the "Analyze" tab press "Run test.." button and configure the test:

- 1. Select the axis to test
- 2. Select stimulus to feed to the input of a system
  - **White noise**: this signal contains the full set of frequencies distributed uniformly with amplification of high-frequency band and cut-off at the specified frequency.
  - **Sine sweep:** signal with constant amplitude and frequency that goes from 1Hz to 500Hz.
  - **Sine sweep (exponential gain):** the same as above but gain exponentially grows from value set in "Gain" field at the lowest frequency to the maximum at the highest frequency. This type of signal may help to increase the quality of analysis in the high-frequency area, because system gain significantly drops there.
- 3. Select the **gain** of the test signal. Chose this value experimentally, to keep the system inside its linear range during the whole test, and at the same time have non-zero output.
- 4. If "white noise" is selected as stimulus, select **cut-off frequency**. Frequencies above this will be removed before passing to the test system. Note that the bode plot for the high-frequency area in this case will be useless.

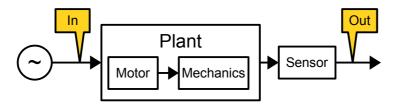
- 5. Select system to test:
  - **Controller + plant:** input is passed to the PID controller, output is read from the gyro sensor.



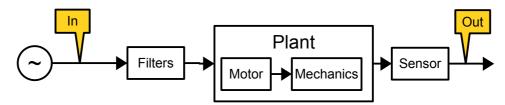
• **Controller only**: input and output obtained from the PID controller. In this test, motors are disabled and test is not visible. Don't set a big gain (to prevent clipping inside controller).



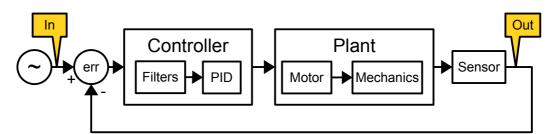
• **Plant only**: input is passed to motor, output is read from gyroscope sensor. Again, be careful with the gain parameter.



• **Plant + filters**: The same as above but with the digital filters applied.



Overall system response: input is passed as RC input and system tracks it as in normal operation mode. Output should track input signal (gain is close to 0 dB, phase is close to 0 in well-tuned system). Using this test, you can estimate the gimbal's reaction to a control signal: frequency range, overshoot and phase delay on given frequency.



6. Place gimbal on a steady support, power motors ON and begin test. it's important to not disturb the gimbal during the test, especially for open-loop modes. Full test will take about 40 seconds. This time is enough to collect data for good averaging. But you can finish test at any time by pressing "CANCEL".

If something goes wrong during a test (for example, stimulus is too low and you see that the system's response is too weak, or on the contrary stimulus is too big and the system goes outside limits (looses sync) you can stop the test, correct start conditions and repeat the test again.

If any motor starts to spin, most probably it's caused by wrong "Invert" setting. Run auto-calibration of number of poles to detect proper inversion.

When the test is finished go to processing of the data collected. In the time-domain graphs, check that the output of the system is not too low, otherwise test result will be overly noisy and unreliable.

## **Processing test results**



When test is finished it is displayed in the GUI in a form of Bode plot:

But you can analyze grabbed data by more powerful tools like Matlab or similar programs. Therein are wide sets of utilities from system identification to system tuning but high engineering skills are required to make clear use of them.

## Reading and understanding the test results

You need to understand the basics of system analysis before reading a Bode plot. There are many tutorials and papers related to this area, for example:

http://support.motioneng.com/utilities/bode/bode\_16.html

In few words, on the "*Plant only*" response graph you can see the response of motors and mechanics, and check for potential mechanical resonances. Running the "*Plant* + *filters*" experiment, you can check how effectively filters work when applied to real system.

On the "*Controller+Plant*" response graph you can find the gain margin (0 minus amplitude at frequency, where phase crosses -180 degree) and the phase margin (180 minus phase at frequency, where amplitude

crosses OdB). The basic principle of stability: phase margin should be greater than 30 degrees. Gain margin should be kept in the range -3..-6 dB. The bigger negative values means a more stable system but less accurate tracking of errors. If the gain or phase margin is close to zero, the system is unstable and tends toward self-excitation at those frequencies where zero margins are detected.

On the "Overall system" response graph you can find how effectively a system tracks its input signal on different frequencies. You can estimate max. frequencies that system is able to compensate, where gain is above -3dB and phase is close to zero. Bumps on the gain plot can show potential resonances.

On the "*Controller only*" response graph you can see how the PID controller affects amplitude and phase of the input signal and see the contribution of digital filters.

## 14. User-written scripts

With a special scripting language user can create a program to control a gimbal. The program is loaded into the controller and is executed by a command from the RC or menu button. Language reference can be downloaded by the link: <u>http://www.basecamelectronics.com/files/v3/SimpleBGC Scripting Language eng.pdf</u>

There is a simple text editor in the *Scripting* tab with syntax checking. Its main functions are:

#### Saving and loading of files

Scripts are stored in text files. You can use any text editor to edit them.

#### Syntax checking

After loading a file, application checks the syntax. Errors found are highlighted in red and a short message explaining the reason, is provided. Also, the syntax will be checked by clicking VALIDATE button and when uploading the script to the controller.

#### Uploading scripts to the controller

There are 5 slots allocated that can hold up to 5 scenarios, the overall size (after compilation) of 27 kilobytes. Script size is displayed near the slot number. Empty slots are marked as <empty>. To delete a script, delete all the text in text editor and write it into the slot you want to clear.

#### **Restore script from the board**

You can download the script from the board for editing. But at the same time, as a result of decompilation, you will lose all comments and original formatting. Therefore it is recommended to store scripts in text files.

#### **Running scripts**

*RUN* button will start the script located in the selected slot. If the text in the script editor window corresponds to the contents of the slot, the current line of the program is highlighted in the process of execution. This is useful for monitoring and debugging. You can stop the script at any time by pressing *STOP* button

Other ways to run the script:

- 1. Assign command *Run script from slot 1..5* to menu button in the tab *Service*;
- 2. Assign command *Run script from slot 1..5* to the CMD channel of receiver in the tab *RC*;
- 3. Assign command *Run script from slot 1..5* to any control channel in the group *Trigger-type controls* in the tab *Adjustable Variables;*
- 4. Send the command CMD\_RUN\_SCRIPT through the Serial API.

## 15. Encoders

The *encoder* is a rotary position sensors, that provide very precise information about motor's shaft rotation. This kind of sensor gives some advantages for stabilizer system

There are 2 versions of firmware exist: regular and extended. The difference is how they support encoders.

In the **regular version**, only the **analog** type encoder is supported, installed on the motor that drives YAW axis. it's recommended to use a special type of potentiometer with linear characteristic and low friction. Some magnetic encoders also have analog output mode. Though analog encoders handles infinite 360 degrees of mechanical rotation, actual working range is limited to the value less than 360 and encoder should mounted such way to not go outside it.



Starting from 2.60 version, additionally **PWM** and **I2C** encoders are supported (all models that are supported by the "extended" version of firmware and have I2C or PWM interface). The advantages of PWM or I2C interface compared to analog is less sensitivity to noise, support of infinite 360 degrees rotation and allows zero crossing.

Advantages of using encoder with the regular version of firmware:

- Precise work in the "Follow mode" even in the case of lost synchronization, that is important in the aerial use of a gimbal.
- Allow to install frame IMU in the "above YAW" position and to correct cross-IMU gyro drift most effective way.
- Allows to get correction from external autopilot or high-grade IMU sensor installed on a frame.

The **extended version** of the firmware requires to install precise absolute encoders on **each motor** and calibrate them. It supports analog, I2C, SPI, PWM interfaces and various models of encoders. Advantages of extended version:

- No need to install second IMU.
- Improved algorithm of motor control Field-Oriented Control: no lost of synchronization, power consumption is low, torque is higher.
- Full information about frame attitude relative to IMU attitude allows to solve tasks like GPS-aided target tracking, IMU correction from external high-grade IMU.

Because of a high complexity of installing and tuning encoders, we do not consider them in this manual. All information you can find on this page: <a href="http://www.basecamelectronics.com/encoders/">www.basecamelectronics.com/encoders/</a>

Below only regular version of firmware is described.

## **Connecting encoder**

For potentiometer type of an encoder, the connection is simple: just connect 3.3V and GND terminals to its side outputs, and connect the central output to any of A1..A3 inputs. For other type with analog output, connect power according to manufacturer's specifications, and its analog output to A1..A3. Note that supported voltage range is 0..3.3V. Do not use encoders that exceed this range on its output!

#### PWM and I2C type

Refer to manual for extended version to find all supported models and how to make a connection: <a href="http://www.basecamelectronics.com/encoders/">www.basecamelectronics.com/encoders/</a>

## **Configuring encoder**

- Type chose a model of encoder and it's interface
- Input chose a port where encoder is connected, if applicable for a selected model
- **Gearing ratio** it used mostly for analog type of encoder. It defines a mapping between the voltage on the analog input and the angle. Value 1.0 corresponds to 0..3.3v → 0..360 degree of rotation. To estimate proper gearing ratio for your encoder, use GUI as follows:

*White arrow* – shows the angle of motor relative to frame *Compass arrow* – shows the azimuth of camera in space

- 1. If second (frame) IMU is connected disable it temporarily (Hardware Frame IMU sensor Disabled). Turn motors OFF.
- 2. Enter initial values: gearing ratio = 1.0, offset = 1 (or any non-zero value). Write parameters to the board. If encoder is connected properly, the white arrow will start to display rotations of the YAW motor.
- 3. Turn the *frame* that way that the white arrow matches the compass arrow. Fix the frame in this position. Then rotate the *camera* by YAW axis only, and check if the white arrow moves exactly like the compass arrow. If it moves in opposite direction, mark "Inverse" check-box. If the white arrow moves faster that the compass arrow, decrease gearing ratio. In opposite case, increase it.

For other types of interface, angle is obtained in digital form so gearing ratio should be set to 1.0, excepting the case when real mechanical gears are used. In this case, specify the known ratio of geared transmission. Use the method described above, to check that it's set correctly.

• **Offset – set the zero angle.** Move the frame in "normal" position\* and press the **"CALIBRATE"** button. A new value for this parameter will be set and displayed in the GUI.

\* Normal position – position, where the frame points the same direction as the camera. If second IMU is installed, it's axes exactly matches the main IMU's axes.

When the "Offset" parameter is set to non-zero value, encoder's data is used by firmware in calculations and displayed in the GUI: "Monitoring"  $\rightarrow$  "ENC\_RAW\_Y" displays raw data, white arrow in the angle panel displays relative motor angle.

## 16. Magnetometer sensor

A magnetometer helps avoid horizontal drift of the gyroscope, the same way as an accelerometer does with vertical drift. But the use of a magnetometer is not always justified, since the process of measuring Earth's magnetic field is much less accurate and reliable than measuring gravitational acceleration when using the accelerometer. Furthermore, with installation of a magnetic sensor on the gimbal comes the need to exclude the impact of the distortions caused by structural metal elements, permanent magnets and motor windings, which may further complicate the process and reduce the sensor's effectiveness in application.

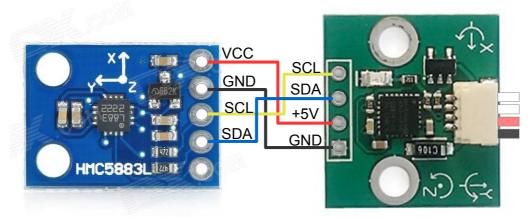
The use of the magnetometer is justified when shooting lengthy scenes in the Lock mode to avoid the direction drift or in order to determine the exact orientation of the camera in the 3D space based on all three coordinates, so as to allow for external GPS-aimed control.

## Supported sensors and connectivity

The HMC5883L sensor is a currently supported affordable and popular model. A wide variety of modules using this sensor are available for purchase. When selecting a sensor, bear in mind the following requirements:

- It must support +5V
- It must be compatible with 3.3V logic (no LLC 5V for Arduino).
- There should be no pull-up on the SDA and SCL lines; they should be connected to the embedded
   +3.3V voltage regulator, not to the +5V!

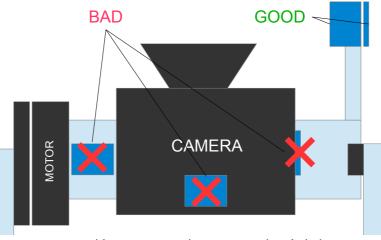
The GY-273 module meets these requirements. As an example, the module's connection to the main IMU is shown:



Magnetometer connection

## Installation on the gimbal

The sensor is mounted on the same platform as the camera. The axes may be oriented randomly, but it is important to ensure that the axes of the magnetometer are positioned parallel to the axes of the main IMU sensor. If the gimbal or the camera contain metal parts with ferromagnetic properties (iron, steel, etc.), the sensor must be mounted as far from them as possible. The sensor must also be mounted as far as possible from the motors. For instance, the sensor can be offset on a 10-20 cm boom.



Magnetometer placement on the gimbal

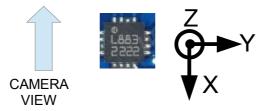
it's possible to mount a magnetometer on the frame, where the 2nd (frame) IMU is mounted. In this case it will correct the heading of the frame IMU, than the correction will be translated to the main IMU, as described in the section <u>The problem of mutual azimuth drifts of two IMU sensors</u>.

## Setting up the magnetometer in the GUI

Once the magnetometer is properly connected to the I2C bus, and 2.50b4 or greater firmware is loaded, a new "Mag.Sensor" tab will appear in the GUI, enabling the magnetometer's calibration and setup. First, specify its mount position (frame or camera).

### Position of the axes

To ensure its proper operation, the position in which the sensor is mounted on the gimbal must be specified. First, if the sensor's axes are not indicated on the module, determine their direction by using the key spot on the sensor chip:



In the Axis TOP parameter, specify which axis is aiming up. In the Axis RIGHT parameter, specify which axis is aiming right, as viewed in the direction of the shooting (as shown in the example, Axis TOP = Z, RIGHT = Y). Enter the settings in the controller and wait for it to reboot.

### Magnetometer calibration

**NOTE:** For proper calibration, the sensor must be mounted on the gimbal. Make sure that the "Magnetometer Trust" parameter is set to a value different from 0 (because the 0 setting disables the magnetometer).

Calibration may be initiated from the GUI, or by the menu command (you can assign it to the menu button in the "Service" tab). It may be used to calibrate magnetometer in-the-field, without PC connection.

Press the **Calibrate..** button to launch Calibration Assistant. In the window that opens, press the **RESET** button to reset the existing calibration. Then press the **CALIBRATE** button. During the calibration process, controller gathers the measurements of the Earth's magnetic field in various directions. The progress © Basecamelectronics<sup>®</sup> 2013-2017 69

indicator shows the percentage of collected data. Each new data point is marked by the single LED blink and short sound (if motors are powered or buzzer is connected).

Then data points are fitted by an ellipsoid. To achieve a high quality of calibrations, it is important to collect points that are well distributed over a sphere. The following algorithm is proposed:

- Point the sensor in the direction of the North or South (roughly)
- Make a full 360-degrees rotation over any of horizontal axes (PITCH, for example). You will collect 30-40% of points.
- Return the sensor to a normal position and turn it by 90 degrees (i.e. to the East or West)
- Make a full 360-degrees rotation over another axis (ROLL in our example). You will collect another 40% of points.
- Collect remaining data points by making random rotations.

When all data points are collected, a calculation will start automatically. It takes several seconds to finish. Once the calibration is complete, its result is automatically recorded in the EEPROM and applied. If the procedure is executed correctly, the sensor will display values in the range of ±1 on the diagram on random movements.

**NOTE:** it's required to rotate the whole gimbal, not only the camera. The reason is that the position of the camera relative to the motors (or ferromagnetic parts of a construction) may be changed and greatly distort the Earth's magnetic field. See the "Installation on the gimbal" section to avoid such problems.

#### Monitoring the magnetometer's effectiveness

The calibration window displays the absolute difference between the North direction measured by the magnetometer and the same angle measured by the gyroscope. As you know, in the short term, the gyroscope (along with a properly calibrated accelerometer) provides a very accurate reading. If the error remains in the green sector during all the camera pans and tilts, this means that the magnetometer is working correctly and can be used to correct the drift of the gyroscope. If the error

- increases significantly, the magnetometer should not be used. This may be due to a number of reasons: 1. The orientation of a magnetometer is set incorrectly. Check axis TOP, RIGHT settings;
  - 2. Inaccurate calibration;
  - 3. Improper installation, resulting in an impact of moving metal structures of the gimbal or motor magnets;

#### Other settings

- Magnetometer trust: the greater the parameter, the stronger the correction of the current heading direction (YAW angle) by the magnetometer. If the result of the effectiveness test is good, you can use higher settings (50-100). Setting it at 0 disables the magnetometer. This value does not interference with the gyroscope trust (that is applied only to the accelerometer).
- **Magnetic declination** Magnetic declination refers to the angle between the geographic and magnetic meridians on the Earth's surface where you are. The exact number can be found in reference sources or on this map <a href="https://upload.wikimedia.org/wikipedia/commons/2/28/Mv-world.jpg">https://upload.wikimedia.org/wikipedia/commons/2/28/Mv-world.jpg</a> This parameter is only required for systems that rely on the precise location of the geographical North (for example, for coordinating camera movements with a GPS when). In most cases, it can be set at 0.

## 17. Bluetooth module configuration

As it was mentioned in the "Computer Connection" section, for setting up a wireless connection via Bluetooth module it is necessary to configure it properly. To help with this configuration there is a configuration dialog box at GUI which can be run from the "Board  $\rightarrow$  Configure Bluetooth..." menu:

Configure bluetooth module	×
Connection Port where module is connected: Module type: Current baud rate and parity:	UART1 HM-10, HM-11, HM-12 (BLE) 115200 None
Configuration Change baud rate and parity: Set device name: PIN-code:	115200 V None V SBGC32 000000
WRITE	RESET TO DEFAULTS Cancel
Send custom AT-command: AT	SEND

Specify a port of module's connection, module's type and its current settings in the "Connection" section. Possible types of connection are:

**UART1** is the main serial-port, present in every SimpleBGC controller, and it is marked as [5V, Gnd, Rx, Tx]. The module's connection is described in the <u>Appendix B</u>.

**UART\_RC** is an additional serial-port combined with RC\_ROLL (Rx) and RC\_YAW (Tx) RC-inputs (see Appendix B). To activate it choose a "RC\_ROLL pin mode = SBGC Serial 2nd UART" mode in the RC tab and leave RC ROLL and RC YAW physical inputs free. See <u>Appendix B</u> for reference.

**UART2** is an additional port present only on some versions of the controller. It is absent on SimpleBGC32 "Regular" and SimpleBGC "Tiny".

## Supported modules and their special characteristics

To be able to configure the module you should put it into AT-commands mode and set correct port speed and parity to which it is currently configured. Module's default settings are usually given at time of purchase, but also you can find them in the User Manual for every module.

#### HM-10, HM-11, HM-12

Is in the AT-commands mode unless connected to a wireless device.

Default settings: Baud: 9600, Parity: none, Data bits: 8, Stop bits: 1, PIN: 000000, Role: Slave



#### HC-06, HC-04 and its clones

If module looks like in the picture, it's obviously HC-06 type. Is in the AT-commands mode unless connected to a wireless device.

Default settings: Baud: 9600, Parity: none, Data bits: 8, Stop bits: 1, PIN: 1234, Role: Slave

#### HC-05, HC-03

Looks similar to HC-06, but allows more customization.

To change for the AT-commands mode it is necessary to short its Vcc and Key inputs while the power is off, and then turn the power on. By doing so you turn it into AT-command mode and temporarily change the port's speed to 38400 regardless of the speed value you've set before.

Default settings: Baud: 38400, Parity: none, Data bits: 8, Stop bits: 1, PIN: 1234, Role: Slave

#### RN-41, RN-42 (BlueSMiRF)

Automatically being switched into AT-commands mode within 60 seconds after the power is turned on unless connected to a wireless device.

Default settings: Baud: 11520 Parity: none, Data bits: 8, Stop bits: 1, PIN: 1234, Role: Slave

### Module configuring

- 1. Connect module with one of UART-ports and choose its type and current settings. You can send a test instruction to check the connection (as a rule it is "AT" command, and "D" for RN-42).
- 2. Reset the module to default settings by pressing the **RESET TO DEFAULTS** button
- 3. Set the appropriate port speed. For work via UART1 it should correspond the speed set for controller in GUI ("Hardware" tab → "Serial Speed"). For other ports the speed should be 115200.
- 4. Set up the Parity setting. If you are not going to update the firmware via Bluetooth-module, choose "None".
- 5. Set the name for the device that is visible for other devices during wireless connection setup.
- 6. Set the PIN which has to be entered for devices pairing.
- 7. Press the **WRITE** button. You will see the configuration results in the log.

You can manually send AT-commands for module configuration by clicking the **SEND** button. Command reference guide can be found in the datasheet for every module. Be careful as some commands can brick the module





## 18. Support of MavLink protocol for the FC connection

Starting from firmware version 2.60, SimpleBGC32 controller supports connection to an external flight controller (FC) using MavLink protocol. This protocol is used for connecting autopilots to a ground station (GCS) and OSD telemetry.

MavLink support was tested with the popular open-source flight controller ArduPilot: www.ardupilot.org

## Benefits of connecting gimbal to the flight controller

#### Correcting of the gimbal's IMU sensor

The availability of the quality information from the INS (Inertial Navigation System) allows compensating horizon drift during highly-dynamic flight. In this video, you can see the comparison tests of the behaviour of the gimbal with or without correction: <u>https://youtu.be/yqsWTf2uV1q</u>

#### Controling gimbal automatically

The autopilot can specify the angle at which the camera should point to. It can be used to control the gimbal within the flight program or in the object tracking mode.

#### Remote editing of gimbal's parameters

GCS (ground control station) can change the values of some parameters of the gimbal. The list of such variables is the same as for the <u>Adjustable Variables</u>.

#### Obtaining data from the RC receiver

Gimbal controller receives data from the RC receiver connected to the autopilot. You can omit the connection of the receiver to the gimbal controller directly.

## Connection

As a rule, flight controllers have several telemetry ports operating at MavLink protocol. To connect the gimbal, you have to choose a free port and set baud rate not less than 115,200 in the autopilot settings, since the gimbal controller requests a large amount of data at a high frequency. In ArduPilot responsible for this parameters:

- SERIALx\_BAUD = 115
- SERIALx\_PROTOCOL = 1,

where 'x' is a port number.

### Do not choose value 7 (alexmos), when working over MavLink protocol! Correct value is 1 (mavlink).

Additionaly, set data rates for this port:

- SRx\_EXTRA1 = 20
- SRx\_POSITION = 5
- SRx\_RC\_CHAN = 20

all other SRx\_xx parameters should be set to 0.

From the SimpleBGC32 side, you can choose UART1 port (connecting GND - GND, Rx - Tx, Tx - Rx), but in this case, GUI USB connection will not work together with the MavLink connection, excepting "Tiny" board. An alternative option is to choose the second UART on RC\_ROLL input (Rx) and RC\_YAW input (Tx). For the encoder-enabled version, use AUX3 (Rx) and RC\_YAW (Tx).

The SimpleBGC32 controller supports up to two MavLink channels. Activating only one of them is necessary. In the GUI tab "MavLink" you must choose which serial port to use for this interface. The main port is UART1; the alternative is RC\_SERIAL. Next, you need to select the parameters of the serial port, which shall comply with the autopilot settings: "115200, none parity".

**NOTE:** MavLink protocol starts with a delay of 5 seconds. It is done in order to be able to connect to the GUI on this port. In the case of connection problems, it is possible to reset all the serial ports to their default settings by pressing the menu button eight times in a series.

## **Protocol Settings**

- **System Id** ID of the entire system, which includes autopilot and gimbal. The default is 1.
- **Component Id** ID of the subsystem, in this case, the gimbal. Use any value.
- **Send heartbeat** each second the 'heartbeat' message is sent, signalling to the system that gimbal is connected and operating normally.
- **Debug** part of the incoming and outgoing messages is forwarded to the GUI for debugging. It is recommended not to enable this option unless necessary.
- **Query RC data** the RC-receiver data that is connected to the autopilot, is requested and stored into variables API\_VIRT\_CH\_1-16. They can be used to control the gimbal by assigning them to any function on the "RC" tab.

In the autopilot's configuration, you need to configure the port settings and select the MavLink-compatible type of a gimbal, if you want to control it. For ArduPliot FC, set parameter MNT\_TYPE = 4. Other parameters described in the documentation <u>http://ardupilot.org/copter/docs/common-cameras-and-gimbals.html</u>

**NOTE:** To enable the use of the IMU correction and automatic control in the 3-axis gimbals, the encoder must be installed on the YAW axis! If the second IMU sensor is connected, it must be mounted in the position "Above YAW" only!

Tips:

- In the automated missions, gimbal can be controlled by the MAV\_CMD\_DO\_MOUNT\_CONTROL command.
- If the "Follow" mode is enabled in the GUI, it will be disabled when gimbal receive first DO\_MOUNT\_CONTROL command.

## Checking if all is working correctly

If everything is connected properly, a "MavLink" tab will display status information:

AHRS - OK, GPS - OK, RC - OK, Control – OK

- AHRS we got the frame attitude
- GPS we received the position and velocity
- RC we received RC-data
- Control Autopilot is controlling gimbal at this moment

If the "Low rate" message is displayed, it means that message is received but its rate is below required. You may need to check the configuration of flight controller to increase the rate of data stream, as described above.

## For developers: a list of supported commands.

Specification of the "common profile" messages: https://pixhawk.ethz.ch/mavlink/

Messages that must be handled by a flight controller/ground station:

- HEARTBEAT
- REQUEST\_DATA\_STREAM
- MESSAGE\_INTERVAL
- RAW\_IMU
- ATTITUDE
- GLOBAL\_POSITION\_INT
- PARAM\_VALUE
- RC\_CHANNELS\_SCALED

Messages supported by the SimpleBGC32 controller:

- HEARTBEAT
- REQUEST\_DATA\_STREAM
- MESSAGE\_INTERVAL
- COMMAND\_LONG:
  - MOUNT\_CONTROL
  - MOUNT\_CONFIGURE
- ATTITUDE
- RC\_CHANNELS\_RAW
- PARAM\_REQUEST\_LIST
- PARAM\_SET

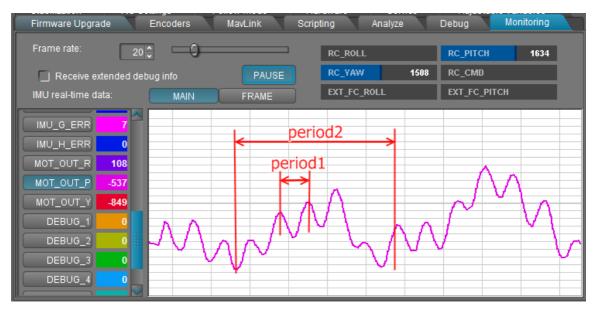
At this moment, compatibility with the ArduPilot FC was tested only. Compatibility with the Pixhawk FC will be add in next versions.

## **19. Correction of motor cogging**

**NOTE:** This function is available only in the controllers "Extended" and "Pro" loaded with the encoder firmware version 2.62b6 and higher.

When selecting the most appropriate motors for a gimbal, the choice is often made of motors with discrete rare earth magnets in the rotor. As compared to ring-shaped ferrite magnets, they provide greater effectiveness, owing to the creation of a stronger magnetic field. However, there are drawbacks, as well – the field is not spread as uniformly as in the case of a ring magnet. Because of this, there always exists cogging in the motor appearing as "sticking". In an ideal motor, the rotor must move freely in relation to the stator in the absence of a current, practically with zero effort. In fact, the rotor occupies several fixed intermediary positions and holds itself in them. The force required for movement may vary for different motors, and determines its quality. Besides the "sticking" effect, other types of nonlinearity are possible, for example, nonlinear distribution of the magnetic field in the stator, depending on the sinusoidal voltage applied to the three phases, since motors may be designed for trapezoidal and not sinusoidal control (see a difference between BLDC and PMSM types).

It is possible to visually evaluate the nature of distribution and the value of nonlinearity on the graph in the tab "Monitoring", by enabling the variables MOT\_OUT\_X and slowly turning the motor with the help of a joystick or a control panel:



When the stabilization is working, cogging appears as a vibration of the camera when tilting the frame or turning the camera. It is not possible to avoid these artifacts completely with the help of system settings, they can only be reduced by setting a higher PID gain. This problem is bigger when the number of poles in the motor is larger, causing as a rule, the shorter period of nonlinearity. At a given speed they might become even stronger, because in the feedback system, starting with some frequency (some tens of Hertz), there is a characteristic rise in the gain coupled with the inversion of the phase, when it actually amplifies an error instead of correcting it. Nonlinearities of a multi-pole motor might enter this frequency range at some speed of rotation.

For correcting cogging of any kind, a special calibration can be used. It builds a table (Look-up table, LUT), which encodes a dependence of offset voltage, which is required to be fed to the motor, from the angle of the motor.

Calibration starts in the section GUI "Stabilization":

Motor non-	linearities cor	rection				
	Calibrate	Angle, °	Smoothing, %	Speed	Period, °	
ROLL	<b>V</b>	65 🗘	30 🗘	50 🗘	10 🗘	🗹 auto-detect
PITCH	<b></b>	180 🗘	30 🗘	100 🗘	10	🗹 auto-detect
YAW		140 🗘	30 🗘	50 🗘	10	🗹 auto-detect
Iteration	s:	2	CALIBRATE		DELETE DATA	
Current	calibration sta	itus				
🔵 RC	LL	Period: Table size:	4.61° 448	Sa	ave to file	
	СН	Angle range:	65°	Loa	ad from file	
	N	Amplitude:	1.03V			
		REQUE	STINFO			

## Parameters of calibration:

- **Calibrate** Choice, which axis to calibrate or which calibrations to eliminate. IMPORTANT NOTE: before a new calibration, it is necessary to manually delete the old calibration, if there is one!
- Angle, ° gives the range of calibration, starting with the current angle of the motor, in the positive direction. Since the size of the table is limited (now it is 4096 count max), the greater the angle, the lower the resolution of the correction table, so it makes sense to calibrate only the working range of the gimbal, and not all 360 degrees of the motor.
- **Smoothing**, % Smoothing. The greater it is, the more high-frequency nonlinearities and calibration errors smoothen out, and as a result, less appear during the working of the motor in form of noise. Default smoothing 30.
- **Speed** speed of movement of the motor to construct the curve. More the poles in the motor, smaller will be the period (step) of nonlinearity, and that much slower the speed should be. Indicative figures for choice of speed: 14 poles speed 50-100, 42 poles speed 20-40
- **Period**, - Period (or step) of nonlinearity. By default it is determined automatically. The estimated value of period defines the choice of table size, the cut-off frequency for smoothing and high-pass filtration. As a rule, the period depends on the number of poles of the motor the more they are, the smaller will be the period. But more than one period might present (for example, the graph above shows a case with two periods), then automatically, with great probability, the smallest period will be chosen. A period may be set manually for those nonlinearities which need to be compensated on priority.
- **Iterations** a number of passes. Calibration is slightly refined at each pass, but the required time increases.

### Indispensable conditions for carrying out calibration of nonlinearities

- The gimbal must be fully configured: encoders calibrated, PID parameters set.
- The system must be well balanced. A small disbalance is permitted.
- The frame must be fixed firmly (gimbal must be located on the stand, and not in the hands)
- There must not be any obstacles to the free rotation of the motors through the specified angles.

- It is desirable to carry out calibration with the least possible weight of the camera, so as to reduce the inertia of the system. Choose the lower speed if inertia is high.
- It is better to make calibration one motor at a time.

Switch on the gimbal, set out the initial angle of the motor with help of a joystick or remote control (RC), and start calibration. At the end, information about the results of calibration is displayed.

- Period automatically determined period of nonlinearities
- Table size table size, sufficient for encoding of this period and the given range of angles.
- **Amplitude** Maximum amplitude of nonlinearities. Expressed as voltage, required for overcoming the force of nonlinearity for a given motor.

It is possible to save the calibration to a file and restore it from a file. For switching off the correction, it is necessary to delete the calibration. For starting a new calibration, it is necessary to delete the previous one and wait for the system to restart.

**NOTE:** this kind of calibration is very demanding to RAM space. If calibration failed (controller hangs or emergency stop error arise), you need to free up some space in RAM by temporarily disabling extra functions like scripts, adjustable variables, disabling extra UART/MavLink ports. If there was made calibrations for other motors, you can temporary save them to files and delete from the controller, restoring later when all axes will be calibrated.

## 20. Possible problems and solutions

Problem	Possible causes	Solutions
Motors don't spin	-Power supply is not connected -Supply polarity inverted -POWER set to 0	-Check all connections -Set POWER between 50200
Camera is trying to align, but falls back	-Camera is not balanced -It's an error in motor windings, or one phase is broken - POWER is not high enough	-Balance camera -Check motor winding - Increase POWER parameter
During fast YAW rotating, camera deflects by ROLL, and then slowly gets to horizon.	-Bad accelerometer calibration -Sensor is not in parallel with motor axes	-Make advanced ACC calibration by 6 positions -Align sensor with motor axes
During fast motion with acceleration, camera deflects, and then slowly gets to horizon	-This is normal effect of accelerations	-Try to increase Gyro Trust in the "Hardware" settings.
YAW arrow slowly spins in the GUI	-Slow drift is normal (less than 1 degree/minute). It's because of gyro drift over time.	-Note sensor Immobility during gyro calibration -Re-calibrate gyro
Camera slowly drifts by any or all axes just after power on	- Bad gyro calibration	-Re-calibrate gyro
Clicks and crunch are heard during work. LED is synchronously blinking.	-12C errors present. Errors are possible if sensor wires are too long, or motors outputs affect sensor by capacitive linkage (signal and power wires are run close to one another and there is capacitive linking).	-Shorten sensor wires; -Lower pullup resistors values on the sensor board; -Install a spike LC-filter on motor outs (make 2-3 turns of motor cable through ferrite coil); - Install spike LC-filter on sensor wires (same as motor filter);
High-frequency oscillations.	-Feedback self-excitation as a result of high D parameter	-Check the graphs to understand on what axis the problem is and lower D value.
Low-frequency oscillations.	-Feedback self-excitation as a result of high D parameter or low P parameter.	Lower P, increase D
GUI cannot connect to the board.	-Wrong COM-port selected -GUI and firmware versions dont match.	-Try different COM-ports -Upload the latest firmware, and download matching GUI version.

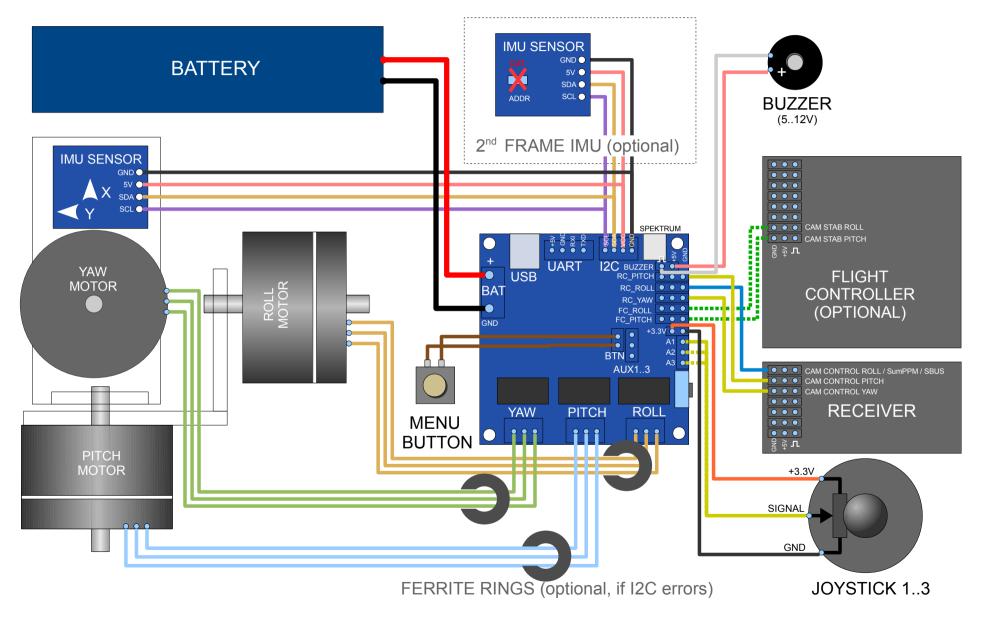


## 21. Credits

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# SimpleBGC 3.0 (32bit) connection diagram



# SimpleBGC 3.0 (32bit) bluetooth connection

